



sifam tinsley
PRECISION INSTRUMENTATION

CONTROLLER 48 x 48 mm

RE72



USER'S MANUAL

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(programm version 2.14)

1. APPLICATION

The RE72 controller is destined for the temperature control in plastics, food, dehydration industries and everywhere when the temperature change stabilization is necessary.

The measuring input is universal for resistance thermometers (RTD), thermocouple sensors (TC), or for linear standard signals.

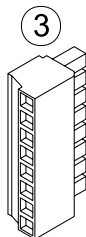
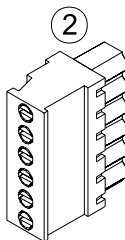
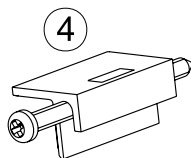
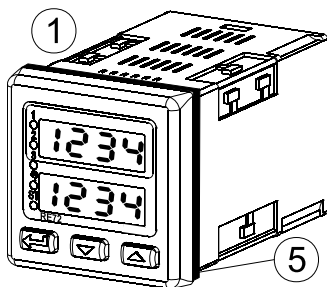
The controller has three outputs enabling the two-step control, step-by-step three-step control, three-step control of heating-cooling type and alarm signaling. The two-step control is acc. to the PID or ON-OFF algorithm.

The innovative SMART PID algorithm has been implemented in the controller.

2. CONTROLLER SET

The delivered controller set is composed of:

1. RE72 controller 1 pc
2. Plug with 6 screw terminals 1 pc
3. Plug with 8 screw terminals 1 pc
4. Screw clamp to fix the controller
in the panel 4 pcs
5. Seal 1 pc



3. BASIC REQUIREMENTS, OPERATIONAL SAFETY

In the safety service scope, the controller meets to requirements of the EN 61010-1 standard.



Observations Concerning the Operational Safety:

- All operations concerning transport, installation, and commissioning as well as maintenance, must be carried out by qualified, skilled personnel, and national regulations for the prevention of accidents must be observed.
- Before switching the controller on, one must check the correctness of connections to the network.
- Do not connect the controller to the network through an autotransformer.
- The removal of the controller casing during the guarantee contract period may cause its cancellation.
- The controller fulfills requirements related to electromagnetic compatibility in the industrial environment
- When connecting the supply, one must remember that a switch or a circuit-breaker should be installed in the room. This switch should be located near the device, easy accessible by the operator, and suitably marked as an element switching the controller off.
- Non-authorized removal of the casing, inappropriate use, incorrect installation or operation, create the risk of injury to personnel or meter damage.

For more detailed information, please study the User's Manual.

4. INSTALLATION

4.1. Controller Installation

Fix the controller in the panel, which the thickness should not exceed 15 mm, by means of four screw clamps acc. to the fig. 1.

The panel cut-out should have $45^{+0.6} \times 45^{+0.6}$ mm.

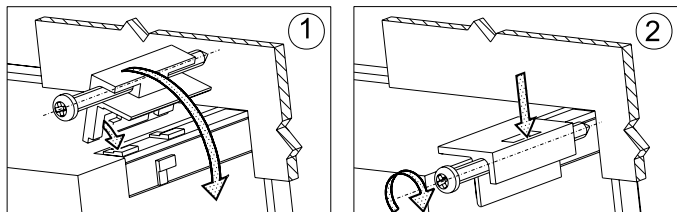


Fig.1 Controller fixing in the panel

Controller overall dimensions are presented on the fig. 2.

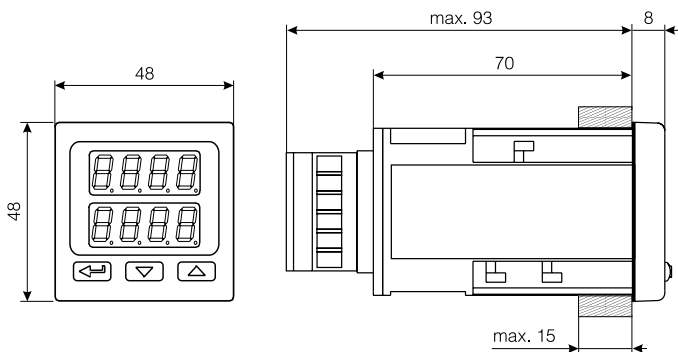


Fig. 2. Controller dimensions.

4.2. Electrical Connections

The controller has two separable terminal strips with screw terminals. One strip enables to connect the supply and outputs by a wire of 2.5 mm² cross-section. The second strip enables to connect input signals by a wire of 1.5 mm² cross-section.

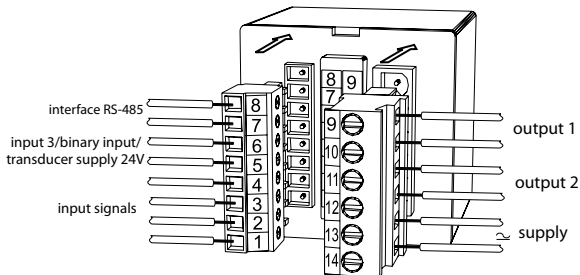


Fig. 3. View of controller connecting strips

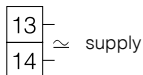
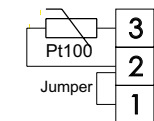
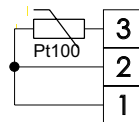


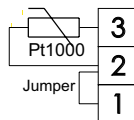
Fig. 4. Supply



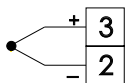
RTD Pt100 in two-wire system



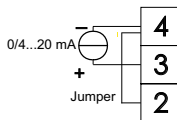
RTD Pt100 in 3-wire system



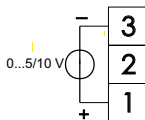
RTD Pt1000



Thermocouple



Current input 0/4 ... 20 mA



Voltage input 0 ... 5/10 V

Fig. 5. Input signals

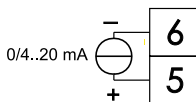
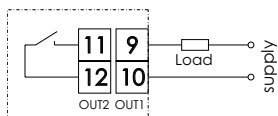
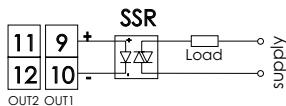


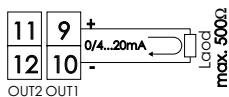
Fig. 6. Additional input signal



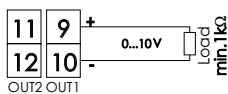
Output 1, 2 – relay



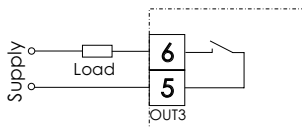
Output 1, 2 – voltage 0/5 V



Output 1, 2 – continuous current 0/4...20 mA



Output 1, 2 – continuous voltage 0...5/10 V



Output 3 – relay

Fig. 7. Control outputs/ alarming

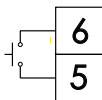


Fig. 8. Binary input

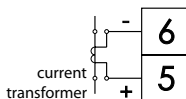


Fig. 9. Current transformer input

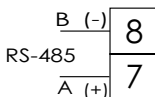


Fig. 10. RS-485 Interface

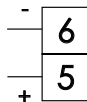


Fig. 11. Supply of 24V transducers

4.3. Installation Recommendations

In order to obtain a full fastness against electromagnetic noise, it is recommended to observe following principles:

- do not supply the controller from the network in the proximity of devices generating high pulse noise and do not apply common earth circuits,
- apply network filters,
- wires leading measuring signals should be twisted in pairs, and for resistance sensors in 3-wire connection, twisted of wires of the same length, cross-section and resistance, and led in a shield as above,
- all shields should be one-side earthed or connected to the protection wire, the nearest possible to the controller,
- apply the general principle, that wires leading different signals should be led at the maximal distance between them (no less than 30 cm), and the crossing of these groups of wires made at right angle (90°).






5. STARTING TO WORK

After turning the supply on, the controller carries out the display test, displays the **RE72** inscription, the program version and next, displays measured and set point values.

A character message informing about abnormalities may appear on the display (table 18).

The PID control algorithm with the proportional range 30°C, integration time constant of 300 seconds, differentiation time constant of 60 seconds and pulse period of 20 seconds is set by the manufacturer.

Changing the Set Point Value

One can change the set point value by pressing the  or  push-button (fig. 12). The beginning of change is signaled by the flickering dot of the lower display. One must accept the new set point value by pressing the  push-button during 30 seconds since the last pressure of the  or  push-button. In the contrary, the old value will be restored. The change limitation is set by parameters **SPL L** and **SPL H**.

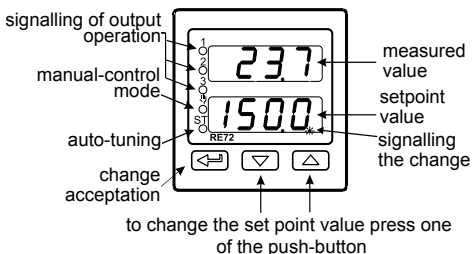


Fig. 12. Fast change of set point value

6. SERVICE

The controller service is presented on the fig. 13

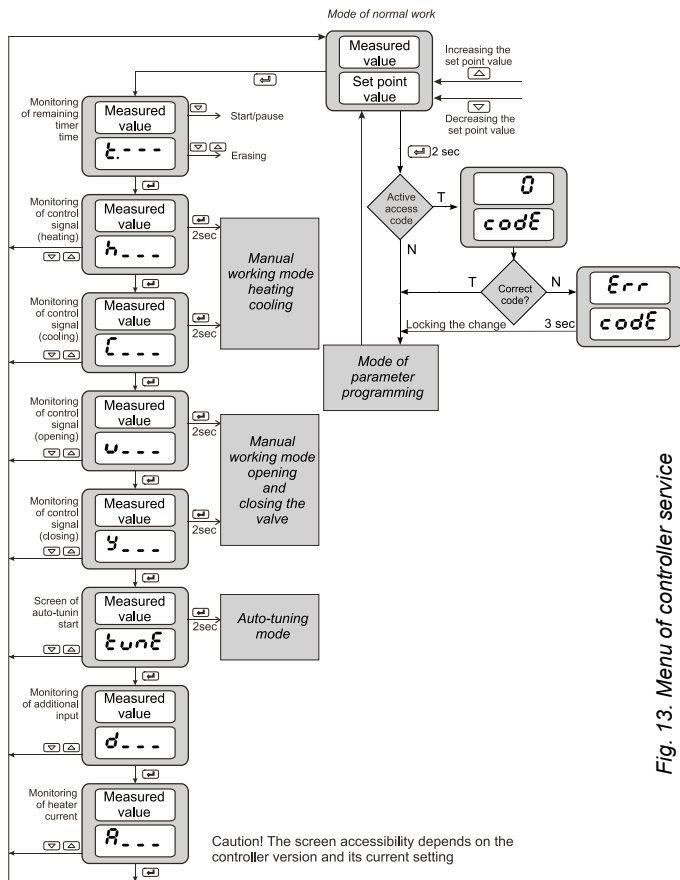










Fig. 13. Menu of controller service

6.1. Programming of controller parameters

The pressure and holding down the  push-button during ca 2 sec. causes the entry in the programming matrix. The programming matrix can be protected by an access code. In case when giving a wrong value of the code, it is only possible to see settings through – without the possibility of changes.

The fig 14. presents the transition matrix in the programming mode. The transition between levels is carrying out by means of  or  push-buttons and the level selection by means of the  push-button. After selecting the level, the transition between parameters is carried out by means of  or  push-buttons. In order to change the parameter setting, one must proceed acc. to the section 6.3. In order to exit from the selected level, one must transit between parameters until the symbol [. . .] appears and press the  push-button. In order to exit from the programming matrix to the normal working mode, one must transit between levels until the symbol [. . .] appears and press the  push-button.

Some controller parameters can be invisible – it depends on the current configuration. The table 1 includes the description of parameters. The return to the normal working mode follows automatically after 30 seconds since the last push-button pressure.







6.2. Programming Matrix

inp Input parameters	unit Unit	int y Kind of main input	dp Pos. of decimal point	int lo Indic. of lower threshold	int hi Indic. of higher threshold	SH, F Shift of measured value	int y Kind of auxiliary input	dp2 Pos. of decimal point	int lo Indic. of lower threshold
outP Output parameters	out 1 Function of output 1	int y Type of output 1	out 2 Function of output 2	int y Type of output 2	out 3 Function of output 3	FR IL Ctr signal type when defected	yFL State signal when FR IL = yFL	y nH Upper limit of the mean value	y n Max sys. deviation when calc. mean value
ctrl Control parameters	ALG Control algorithm	tyPE Kind of control	HY Hyste- resis	Hn Dead zone	tnuo Valve opening time	tnuc Valve closing time	nnu Min. running time of the valve	y-lo Min. steering signal	y-H Max. steering signal
P, d PID parameters	Submenu: P, d 1				Submenu: P, d2, P, d3, P, d4		Submenu: P, dC		
	Pb Proportional band	t Integra- tion Time constant	td Different time constant	yD Correction of control signal	Parameters as for PID1		PbC Proportion- band	tC Integration time constant	tdC Different. time constant
ALR Alarm parameters	ALSP Set value, alarm 1	ALdu Devia- tion for alarm 1	ALHY Hyste- resis for alarm 1	ALt Memory alarm 1	ALSP ... ALt Parameters for alarm 2 (as for alarm 1)		ALSP... ALt Parameters for alarm 3 (as for alarm 1)		hbSP Set value of current alarm
SPp Set-point value parameters	SPnd Kind of set value	CPrg Program No to carry out	SP Set value SP	SP2 Set value SP2	SP3 Set value SP3	SP4 Set value SP4	SPL Lower limitation SP	SPH Higher limi- tation SP	SPrr Accretion rate of set value
Prg Program. control parameters	Description in program- ming control chapter								
retr Retrans- mis. parameters	RAFn Retrans- mis. function	RAlo Lower retransmis. threshold	RAH Higher Retrans. threshold	... ↳ Transit to higher level					
intE Interface parameters	Addr Con- troller address	brud Trans- mis. rate	Prot Trans- mis. protocol	... ↳ Transit to higher level					
Serv Service parameters	SECU Access code	SEFn Auto- tuning function	t nrr Timer function	t nE Count- down of timer time	d, p2 Monitor. auxiliary output	dCt Monitor. heater current	tout Exit time from monitoring	... ↳ Transit to higher level	
... ↳ Exit from menu									

Fig. 14. Programming matrix

12.H Indic. of higher thres- -hold	F.Lt Time constant of filter	bno Binary input function	... ↳ Transit to higher level							
to1 Pulse time out1	to2 Pulse time out2	to3 Pulse time out1	... ↳ Transit to higher level							
GL4 „Gain Schedul“ function	GL5n6 PID number for GS	GL12 Switching level PID1-2	GL23 Switching level PID2-3	GL34 Switching level PID3-4	GLSEt Constant set PID	StLo Lower thres- hold ST	StH Upper thres- hold ST	Fdb Rever- sible signal	2FL state of the valve when the auxiliary input error	... ↳ Transit to higher level
... ↳ Transit to higher level										
hbHY Hyste- resis of current alarm	oSSP Set value of current alarm	oSHY Hyste- resis of current alarm	... ↳ Transit to higher level							
... ↳ Transit to higher level										

6.3. Setting Change

The change of the parameter setting begins after pressing the  push-button during the display of the parameter name. The setting selection is carried out through  and  push-buttons, and accepted by the  push-button. The change cancellation follows after the simultaneous pressing of  and  push-buttons or automatically after 30 sec since the last push-button pressure.

The way to change the setting is shown on the fig. 15.

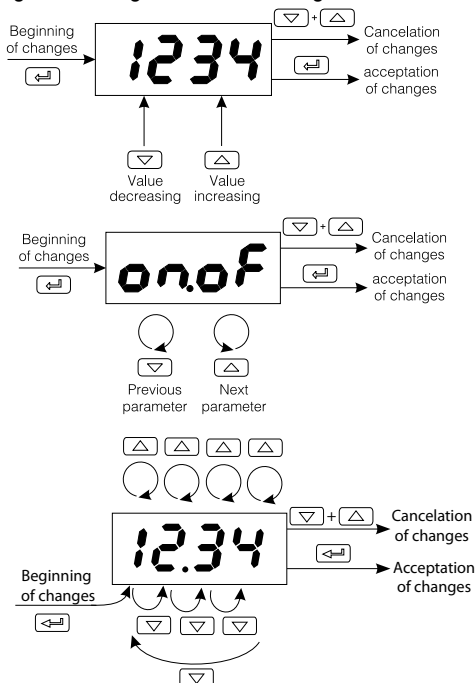


Fig. 15. Change of number and text parameter settings

6.4. Parameter Description

The list of parameters in the menu is presented in the table 1.

List of configuration parameters

Table 1

Parameter symbol	Parameter description	Manufacturer setting	Range of parameter changes	
			sensors	Linear input
Input parameters				
Unit	Unit	°C	°C: Celsius degrees °F: Fahrenheit degrees PU: physical units	
Main input	Kind of main input	Pt 1	Pt 1: Pt100 Pt 10: Pt1000 J: thermocouple of J type T: thermocouple of T type K: thermocouple of K type S: thermocouple of S type R: thermocouple of R type B: thermocouple of B type E: thermocouple of E type N: thermocouple of N type L: thermocouple of L type 0-20: linear current 0-20mA 4-20: linear current 4-20mA 0-5: linear voltage 0-5 V 0-10: linear voltage 0-10 V	
dP	Position of the main input decimal point	1-dP	0-dP: without decimal point 1-dP: 1 decimal place	0-dP: without decimal point 1-dP: 1 decimal place 2-dP: 2 decimal place
Lower threshold	Indication for the lower threshold of the linear main input	0.0	-	-1999...9999 1)

U_{max}	Indication for the upper threshold of the linear main input	100.0	-	-1999...9999 1)
SH, F	measured value shift of the main input	0.0 °C	-100,0...100,0 °C (-180,0...180,0 °F)	-999...999 1)
I_{2L}	Kind of the auxiliary input	4-20	0-20 : linear current 0-20 mA 4-20 : linear current 4-20 mA	
dP2	Position of the decimal point	1-dP	-	0-dP : without decimal place 1-dP : 1 decimal place 2-dP : 2 decimal place
U_{2L}	Indication for the lower threshold of the auxiliary linear input	0.0	-	-1999...9999 1)
U_{max}	Indication for the upper threshold of the auxiliary linear input	100.0	-	-1999...9999 1)
F, L t	Time constant of the filter	0.5	oFF : filter disabled 0.2 : time constant 0.2 s 0.5 : time constant 0.5 s 1 : time constant 1 s 2 : time constant 2 s 5 : time constant 5 s 10 : time constant 10 s 20 : time constant 20 s 50 : time constant 50 s 100 : time constant 100 s	

binary	Binary input function	none	none : none stop : control stop Hand : switching into manual working SP2 : switching SP1 into SP2 reset : erasing of timer alarm start : program start next : jump to the next segment hold : stopping to count the set point in the program
output – Output parameters			
out 1	Function of output 1	y	off : without function y : control signal - heating or control signal „open“ for analog valve YOP : control signal for the stepper control – opening YCL : control signal for the stepper control - closing cool : control signal - cooling or control signal „close“ for analog valve RAH : upper absolute alarm ALO : lower absolute alarm dAH : upper relative alarm dAL : lower relative alarm dwin : inner relative alarm dout : outer relative alarm ALtr : timer alarm retr : retransmission out 1 : auxiliary output for the program-following control out 2 : auxiliary output for the program-following control ALFL : alarm in case of sensor failure or exceeding the measuring range
out 2	Output type 1	4-20 2)	relay : relay output SSr : voltage output 0/5 V 4-20 : continuous current output 4 – 20 mA 0-20 : continuous current output 0 – 20 mA 0-10 : continuous voltage output 0 – 10 V

out2	Function of output 2	off	<p>off: without function</p> <p>y: control signal - heating or control signal „open“ for analog valve</p> <p>yOP: control signal of stepper control – opening</p> <p>yCL: control signal of stepper control – closing</p> <p>cool: control signal cooling or control signal „close“ for analog valve</p> <p>RAH: upper absolute alarm</p> <p>RAlo: lower absolute alarm</p> <p>dAH: upper relative alarm</p> <p>dulo: lower relative alarm</p> <p>dwn: inner relative alarm</p> <p>dout: outer relative alarm</p> <p>ALtr: timer alarm</p> <p>ALhb: heater damage alarm</p> <p>ALoS: controlling element damage alarm (short circuit)</p> <p>rer: retransmission</p> <p>E01: auxiliary output for the program-following control</p> <p>E02: auxiliary output for the program-following control</p> <p>ALFL: alarm in case of sensor failure or exceeding the measuring range</p>
out y	Output type 2	4-20 2)	<p>rel y: relay output</p> <p>55r: voltage output 0/5 V</p> <p>4-20: continuous current output 4 – 20 mA</p> <p>0-20: continuous current output 0 – 20 mA</p> <p>0-10: continuous voltage output 0 – 10 V</p>

out3	Function of output 3	off	<p>off: without function</p> <p>y: control signal - heating or control signal „open“ for analog valve</p> <p>yOP: control signal of stepper control – opening</p> <p>yCL: control signal of stepper control – closing</p> <p>cool: control signal - cooling or control signal „close“ for analog valve</p> <p>RM: absolute upper alarm</p> <p>RLo: lower absolute alarm</p> <p>duH: upper relative alarm</p> <p>duLo: lower relative alarm</p> <p>dui: inner relative alarm</p> <p>duou: outer relative alarm</p> <p>RLtr: timer alarm</p> <p>RLhb: heater damage alarm</p> <p>RLoS: controlling element damage alarm (short-circuit)</p> <p>Eu1: auxiliary output for the program-following control</p> <p>Eu2: auxiliary output for the program-following control</p> <p>RLFL: alarm in case of sensor failure or exceeding the measuring range</p>
FRIL	Selection of the control signal of the output for proportional control in case of a sensor failure or for program control in case of control stoppage ⁷⁾		<p>off - the output is turned off</p> <p>yFL - the output takes the value set with the yFL parameter</p> <p>MEAN - the output takes the mean value. The maximum allowable value of the control signal at the output can be defined with the yMH parameter. The mean value is measured at 1-minute intervals and only when the system deviation is lower than the LYN parameter value</p>

YFL	Value of the control signal in case when FRIL = YFL	0.0	0.0....100.0	
YnH	Upper mean vaule limit	5.0 %	0.0...100.0	
LYn	Maximum system deviation when calculating mean value	8.0	0.0...999.9	
t01	Pulse period of output 1	20.0 s	0.5...99.9 s	
t02	Pulse period of output 2	20.0 s	0.5...99.9 s	
t03	Pulse period of output 3	20.0 s	0.5...99.9 s	
c t r l – Control parameters				
RLG	Control algorithm	P, I, d	onoff : control algorithm on-off P, I, d : control algorithm PID	
type	Kind of control	direct	direct : direct control (cooling) reverse : reverse control (heating)	
HY	Hysteresis	1.1 °C	0.2...100.0 °C (0.2...180.0 °F)	
Hn	Displacement zone for heating-cooling control or dead zone for stepper control	0.4 °C	0.0...100.0 °C (0.0...180.0 °F)	0...999 1)
t00o	Valve open time	60.0 s	3.0...600.0 s	
t00c	Valve close time	60.0 s	3.0...600.0 s	
minw	Minimum valve work time	0.2 s	0.1...99.9 s	
Y-L0	Minimum control signal	0.0 %	0.0..100.0 %	
Y-H1	Maximum control signal	100.0 %	0.0...100.0 %	
GSY	“Gain Scheduling “ function	off	off : disabled SP : from set point value SET : constant PID set	

CL16	Number of PID sets for "Gain Scheduling" from the set point value	2	2 : 2 PID sets 3 : 3 PID sets 4 : 4 PID sets
CL12	Switching level for PID1 and PID2 sets	0.0	MIN...MAX 3)
CL23	Switching level for PID2 and PID3 sets	0.0	MIN...MAX 3)
CL34	Switching level for PID3 and PID4 sets	0.0	MIN...MAX 3)
CL56	Selection of the constant PID set	P, d 1	P, d 1 : PID1 set P, d 2 : PID2 set P, d 3 : PID3 set P, d 4 : PID4 set
StLo	Lower threshold for auto-tuning	0.0 °C	MIN...MAX 3)
StHi	Upper threshold for auto-tuning	800.0 °C	MIN...MAX 3)
Fdb	Stepper control algorithm type	no	no : algorithm without feedback yes : algorithm with feedback
val	State of valve when auxiliary input error	u-cl	u-cl : valve closing u-op : valve opening u-no : valve position unchanged
P, d – PID parameters			
P, d 1	Pb Proportional band	30.0 °C	0.1...550.0 °C (0.1...990.0 °F)
	ti Integration time constant	300 s	0...9999 s
	td Differentiation time constant	60.0 s	0.0...2500 s
	yo Correction of the control signal, for P or PD control type	0.0 %	0...100.0 %
P, d 2	Pb 2 ti 2 td 2 yo 2	Second set of PID parameters	as PB, TI, TD, YO

P, d3	Pb3 t, 3 td3 y03	Third set of PID parameters	as PB, TI, TD, Y0	
P, d4	Pb4 t, 4 td4 y04	Fourth set of PID parameters	as PB, TI, TD, Y0	
P, dC	PbC	Proportional band for the cooling channel (in relation to PB)	100.0 %	0.1...200 %
	t, C	Integration time constant	300 s	0...9999 s
	tdC	Differentiation time constant	60.0 s	0.0...2500 s
ALAR – Alarm parameters				
R1SP	Set point value for absolute alarm 1		100.0	MIN...MAX 3)
R1d0	Deviation from the set point value for relative alarm 1		2.0 °C	-200.0... 200.0 °C (-360.0... 360.0 °F)
R1H3	Hysteresis for alarm 1		1.0 °C	0.2... 100.0 °C (0.2... 180.0 °F)
R1L1	Memory of alarm 1		OFF	OFF : disabled ON : enabled
R2SP	Set point value for absolute alarm 2		100.0	MIN...MAX 3)
R2d0	Deviation from the set point value for relative alarm 2		2.0 °C	-200.0... 200.0 °C (-360.0... 360.0 °F)
R2H3	Hysteresis for alarm 2		1.0 °C	0,2...100,0 °C (0,2...180,0 °F)

A2Lt	Memory of alarm 2	oFF	oFF : disabled on : enabled
A3SP	Set point value for absolute alarm 3	100.0 °C	MIN...MAX 3)
A3dU	Deviation from the set point value for relative alarm 3	2.0 °C	-200.0... 200.0 °C (-360.0... 360.0 °F)
A3HY	Hysteresis for alarm 3	1.0 °C	0.2...100.0 °C (0.2... 180.0 °F)
A3Lt	Memory of alarm 3	oFF	oFF : disabled on : enabled
h6SP	Set point for the heater damage alarm	0,0 A	0.0...50.0 A
h6HY	Hysteresis for the heater damage alarm	0.1 A	0.1...50.0 A
o5SP	Set point for the controlling element damage alarm (short-circuit)	0.0 A	0.0...50.0 A
o5HY	Hysteresis for the controlling element damage alarm (short-circuit)	0.1 A	0.1...50.0 A
SPP – Set point value parameters			
SPnd	Kind of set point value	SP 1,2	SP 1,2 : set point value SP1 or SP2 r.n : set point value with soft start in units per minute r.Hr : set point value with soft start in units per hour i n2 : set point value from the additional input PrG : set point value from programming control
CPrG	Program No to carry out	1	1...15

SP	Set point value SP	0.0 °C	MIN...MAX 3)	
SP2	Set point value SP2	0.0 °C	MIN...MAX 3)	
SP3	Set point value SP3	0.0 °C	MIN...MAX 3)	
SP4	Set point value SP4	0.0 °C	MIN...MAX 3)	
SP_L	Lower limitation of the fast set point value change	-200 °C	MIN...MAX 3)	
SP_H	Upper limitation of the fast set point value change	850 °C	MIN...MAX 3)	
SP_{rr}	Accretion rate of the set point value SP1 or SP2 during the soft start.	0.0 °C	0...999.9 / time unit 4)	0...9999 1)/ time unit 4)
PrG – Programming control parameters				
The description of parameters is in the section: Programming control – table 5				
intE – Serial interface parameters				
Addr	Device address	1	1...247	
brud	Baud rate	36	48: 4800 bit/s 96: 9600 bit/s 192: 19200 bit/s 384: 38400 bit/s 576: 57600 bit/s	
Prot	Protocol	802	none: lack 802: RTU 8N2 8E1: RTU 8E1 8O1: RTU 8O1 8N1: RTU 8N1	
retE – Parametry retransmisji				
Rofn	Quantity retransmitted on the continuous output	P_u	P_u : measured value on the main input PV P_{u2} : measured value on the additional input PV2 P1-2 : measured value PV – PV2 P2-1 : measured value PV2 – PV SP : Set point value du : control deviation (set point value – measured value)	

R_{oLo}	Lower threshold of the signal to retransmit	0.0	MIN...MAX 3)
R_{oHi}	Upper threshold of the signal to retransmit	100.0	MIN...MAX 3)
SER P – Service parameters			
SECU	Access code to the menu	0	0...9999
StFn	Auto-tuning function	on	oFF: locked on: available
t_{tr}	Timer function	oFF	oFF: disabled on: enabled
t_{trE}	Counting off the time by the timer	30.0 min	0.1...999.9 min
d_{i2}	Monitoring of the auxiliary input	oFF	oFF: disabled on: enabled
dCt	Monitoring of the heater current	oFF	oFF: disabled on: enabled
t_{out}	Time of the automatic output from the monitoring mode	30 s	0...9999 s

- 1) The definition at which the given parameter is shown depends on the parameter **dP** – position of the decimal point.
- 2) For the output 0/4...20 mA, parameter to write, for other cases, to readout – acc. to the version code.
- 3) See table 2.
- 4) Time unit defined by the parameter **SPnd (r_{tr}, n, r_{trr})**.
- 5) Applies to binary output
- 6) Applies to analog output
- 7) For control **RLC = onof** and **yFL** ≤ 50% , control signal h = 0% ,
yFL > 50% , control signal h = 100%.

Caution! The accessibility of parameters depends on the controller version and its current settings.

Symbol	Input/ sensor	MIN	MAX
R_{t1}	Resistance thermometer Pt100	-200 °C (-328 °F)	850 °C (1562 °F)
R_{t10}	Resistance thermometer Pt1000	-200 °C (-328 °F)	850 °C (1562 °F)
$t-J$	Thermocouple of J type	-100 °C (-148 °F)	1200 °C (2192 °F)
$t-T$	Thermocouple of T type	-100 °C (-148 °F)	400 °C (752 °F)
$t-K$	Thermocouple of K type	-100 °C (-148 °F)	1372 °C (2501,6 °F)
$t-S$	Thermocouple of S type	0 °C (32 °F)	1767 °C (3212,6 °F)
$t-R$	Thermocouple of R type	0 °C (32 °F)	1767 °C (3212,6 °F)
$t-B$	Thermocouple of B type	0 °C (32 °F)	1767 °C (3212,6 °F)
$t-E$	Thermocouple of E type	-100 °C (-148 °F)	1000 °C (1832 °F)
$t-N$	Thermocouple of N type	-100 °C (-148 °F)	1300 °C (2372 °F)
$t-L$	Thermocouple of L type	-100 °C (-148 °F)	800 °C (1472 °F)
$0-20$	Linear current 0-20mA	-1999 1)	9999 1)
$4-20$	Linear current 4-20 mA	-1999 1)	9999 1)
$0-10$	Linear voltage 0-10 V	-1999 1)	9999 1)

1) The definition at which the given parameter is shown depends on the parameter dP – position of the decimal point.

7. CONTROLLER INPUTS AND OUTPUTS

7.1. Main Measuring Inputs

The main input is the source of measured value taking part in control and alarms.


The main input is an universal input, to which one can connect different types of sensors or standard signals. The selection of the input signal type is made by the parameter **1.1.5**.

The position of the decimal point which defines the display format of the measured and the set point value is set by the parameter **0.0**. For linear inputs, one must set the indication for the lower and upper analog input threshold **1.1.0** and **1.1.1**. The correction of the measured value indication is carried out by the parameter **5.1.1**.

7.2. Additional Measuring Inputs

The additional input can be the source of remote set point value (**SP.IND** set on **1.2**) or the signal for retransmission (**ROFN** set on **0.0.2**).

The additional input is a linear input. The selection of the input signal type is possible between 0...20 mA and 4...20 mA by the parameter **1.2.5**. The position of decimal point which defines the display format of the measured and set point value is set by the parameter **0.0.2**. One must also set the indication for the lower and upper analog input threshold **1.2.0** and **1.2.1**.

The signal from the additional input is displayed with the character „d“ on the first position. To display the value, one must press the  push-button till the moment of its appearance on the lower

display (acc. to the fig. 13.) The return to display the set point value is set by the manufacturer for 30 sec, but it can be changed, or disabled through the parameter *tpout*.

7.3. Binary Inputs

The function of the binary input is set by the parameter *binfn*.

Following binary input functions are available:

- **without function** – the binary input state does not influence the controller operation,
- **control stop** – the control is interrupted, and control outputs are behaved as after a sensor damage, alarm and retransmission operate independently,
- **switching on manual operation** – transition to the manual control mode
- **switching SP1 on SP2** – change of the set point value during the control,
- **erasing of the timer alarm** – disabling of the relay responsible for the timer alarm,
- **program start** – the programming control process begins (after a prior set of the programming control),
- **jump to the next segment** – the transition to the next segment, follows during the duration of programming control.
- **stoppage to count the set point value in the program** – the stoppage of set point value counting follows during the duration of the programming control.

7.4. Outputs

The controller has maximal three outputs. Each of them can be configured as a control or an alarm output.

For the proportional control (with the exception of analog outputs), the pulse period is additionally set.

The pulse period is the time which goes by between successive switches of the output during the proportional control. The length of the pulse period must be chosen depending on dynamic object properties and suitably for the output device. For fast processes, it is recommended to use SSR relays. The relay output is used to steer contactors in slow-changing processes. The application of a high pulse period to steer slow-changing processes can give unwanted effects in the shape of oscillations. In theory, lower the pulse period, better the control, but for a relay output it can be as large as possible in order to prolong the relay life.

Recommendations concerning the pulse period:

Table 3

Output	Pulse period to	Load
Electromagnetic relay	Recommended >20s, min. 10 s	2A/230V a.c.
	min. 5 s	1A/230V a.c.
Transistor output	1...3 s	SSR relay

8. CONTROL

8.1. ON-OFF Control

When a high accuracy of temperature control is not required, especially for objects with a great time constant and small delay, one can apply the on-off control with hysteresis.

Advantages of this way of control are simplicity and liability, but disadvantage are the occurring oscillations, even at small hysteresis values.

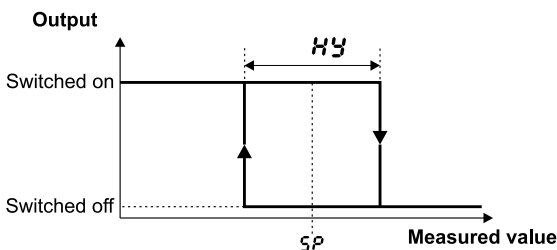


Fig. 16. Operation way of the heating output type


8.2. Innovative SMART PID Algorithm

When a high accuracy of the temperature control is required, one must use the PID algorithm.

The applied innovative SMART PID algorithm is characterized by an increased accuracy for a wider class range of controlled objects. The controller tuning of the object consists on the manual setting of the proportional element value, integration element, differentiation element, or automatically – by means of the auto-tuning function.

8.2.1. Auto-tuning

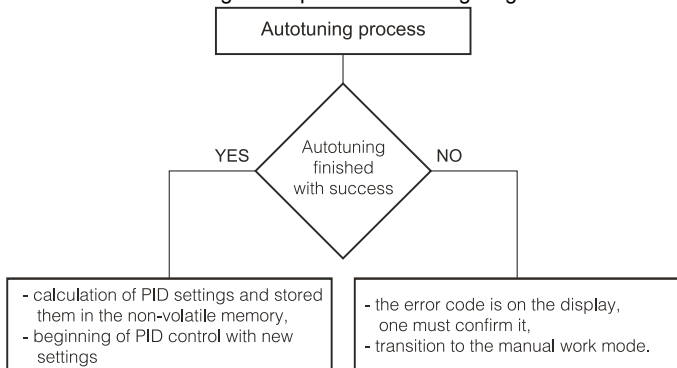
The controller has the function to select PID settings. These settings ensure in most of case an optimal control.


To begin the auto-tuning, one must transit to the **ST** message (acc. to the fig. 13) and hold down the  push-button during at least 2 seconds. If the control algorithm is set on on-off or the auto-tuning function is locked then, the **ST** message will be hidden.

For a correct realization of the auto-tuning function, it is required to set **SetLo** and **SetH**. The **SetLo** parameter must be set on the value corresponding to the measured value at disabled control. For temperature control objects, one can set 0°C One must set the **SetH** parameter on the value corresponding to the maximum measured value at switched on control on full power.

The flickering ST symbol informs about the activity of the auto-tuning function. The duration of auto-tuning depends on dynamic object properties and can last maximally 10 hours. In the middle of the auto-tuning or directly after it, over-regulations can occur, and for this reason one must set a smaller set point, if it possible.

The auto-tuning is composed of following stages:











The auto-tuning process will be stopped without counting PID settings, if a supply decay occurs or the  push-button is pressed. In this case, the control with current PID settings begins.

If the auto-tuning is not achieved with success, the error code will be displayed acc. to the table 4.

Error codes for auto-tuning

Table 4

Error code	Reason	How to proceed
	P or PD control was selected.	One must select PI, PID control, i.e. the TI element must be higher than zero.
	The set point value is incorrect.	One must change the temperature set-point or parameters $StLo$, $StHi$. Set point value should be in the range: $(StLo + 10\% \text{ of range} \dots StHi - 10\% \text{ of range})$ $range = StHi - StLo$ Example: $StLo = -50^{\circ}C$, $StHi = 100^{\circ}C$ $range = 150^{\circ}C$, $10\% \text{ of range} = 15^{\circ}C$ set-point value range $(-35^{\circ}C \dots 135^{\circ}C)$
	The  push-button was pressed.	
	The maximal duration time of auto-tuning was exceeded.	Check if the temperature sensor is correctly placed and if the set point value is not set too higher for the given object.
	The waiting time for switching was exceeded.	
	The measuring input range was exceeded.	Pay attention for the sensor connection way. Do not allow that an over-regulation could cause the exceeding of the input measuring range.
	Very non-linear object, making impossible to obtain correct PID parameter values, or noises have occurred.	Carry out the auto-tuning again. If that does not help, select manually PID parameters.

8.2.2. Auto-tuning and „Gain Scheduling”

In case, when “Gain Scheduling” is used, one can carry out the auto-tuning in two ways.

The first way consist on choosing a suitable set of PID parameters, in which calculated PID parameters will be stored and realizing the auto-tuning on the level of the currently chosen set point value for the fixed set point control. One must set the CLY parameter on SEt , and choose $CLSt$ between P, d, i and P, d, d .

The second way enables the automatic realization of the auto-tuning for all PID sets. One must set the CLY parameter on SP , and choose the number of PID sets for setting – parameter $CLnb$. Set point values for individual PID sets must be give in $SP, SP2, SP3, SP4$ parameters, from the lowest to the highest.

8.2.3. Proceeding Way in Case of a Dissatisfying PID Control

The best way to select PID parameters is to change the value into a twice higher or into a twice lower. During changes, one must respect following principles:

a) Oscillations:

- increase the proportional band,
- increase the integration time,
- decrease the differentiation time.

b) Over-regulations:

- increase the proportional band,

- increase the integration time,
- increase the differentiation time.

c) Instability:

- decrease the proportional band,
- decrease the differentiation time,

a) Slow jump response:

- decrease the proportional band,
- decrease the integration time.

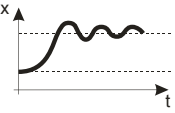
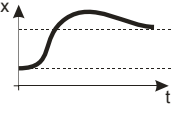
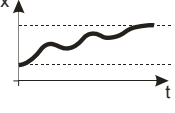
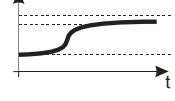
Run of the controlled quantity	Algorithms of controller operations			
	P	PD	PI	PID
	$Pb \uparrow$	$Pb \uparrow \quad td \downarrow$	$Pb \uparrow$	$Pb \uparrow \quad ti \uparrow \quad td \downarrow$
	$Pb \uparrow$	$Pb \uparrow \quad td \uparrow$	$Pb \uparrow \quad ti \uparrow$	$Pb \uparrow \quad ti \uparrow \quad td \uparrow$
		$Pb \downarrow \quad td \downarrow$		$Pb \downarrow \quad td \downarrow$
	$Pb \downarrow$	$Pb \downarrow$	$ti \downarrow$	$Pb \downarrow \quad ti \downarrow$

Fig. 17 Way to correct PID parameters

8.3. Step-by-step control

The controller's step-by-step control algorithm without feedback was changed.

The description is provided below.

The controller offers two algorithms of the step-by-step control for cylinder control:

- with no feedback signal from the valve – opening and closing of the valve is based on PID parameters and control deviation,
- with a feedback signal from the valve positioning device – opening and closing of the valve is based on PID parameters, control deviation and valve position read from the additional input.

To select a step-by-step control, set one of the outputs `out1...out4` to `YOP` and one of the outputs `out1...out4` to `YCL`. For the algorithm with no feedback - the parameter `Fdb` should be set to `no`, for the algorithm with a feedback - the parameter `Fdb` should be set to `YES`. Additionally, set the insensitivity range for the set point, in which the valve does not change its position - the parameter `Hn` and select the set of PID parameters. Auto-tuning algorithm is not available for the step-by-step control.

For the algorithm with feedback signal the parameter `ZFL` is available, that specifies the state of the valve when the feedback signal error on the secondary auxiliary input.

Step-by-step control with no feedback additionally requires the parameters settings: valve open time `tno`, valve close time `tnc`, minimum valve work time `tmin`.

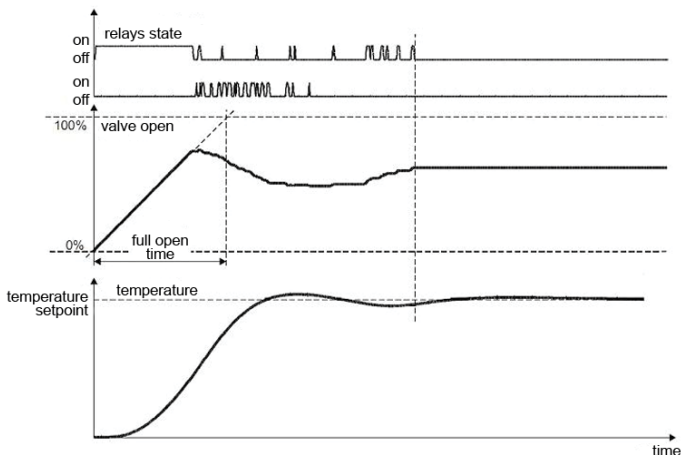


Fig. 18. Three-step step-by-step control with no feedback

The principle of the algorithm shown in Fig.18 is based on conversion of changing the control signal to the relay opening / closing time referred to the full opening / closing time.

The differences between the calculated and the actual valve position are unavoidable because of multiple changes in the direction of valve movement due to the inertia of a drive or its wear in the absence of a feedback. The controller uses the function of automatic positioning of a drive during operation to eliminate these differences. This function does not require user intervention and its function is to extend switching on time of the relay when the control signal reaches 0% or 100%.

The relay for opening / closing will remain on for a time equal to the time of a valve full open / close from a moment of a signal reaching 100% / 0%. The positioning of the valve will be stopped once the signal is different from the maximum value.

In the specific case, the positioning is performed by completely closing the valve, it is carried out each time after:

- turning the controller supply on
- changing full open / close time.

The time of full opening of the valve can have a different value than the time of closing.

Both parameters should be set to the same value when using a drive with identical times.

8.4. „Gain Scheduling” function

For control systems, Where the object behaves decidedly differently in various temperatures, it is recommended to use the “Gain Scheduling” function. The controller allows to remember up to four sets of PID parameters and switch them over automatically. The switching between PID sets runs percussiveless and with hysteresis, in order to eliminate oscillations on switching limits.

The GtS parameter settles the way of the function operation.

OFF	The function is disabled
SP	<p>a) switching depending on the set point value. For the fixed set point control one must also choose the number of PID sets – the GtNb parameter, and set switching levels in dependence from the number of PID sets GtL1, GtL2, GtL3, GtL4.</p> <p>b) For the programmed control, one can set the PID set individually for each segment. Then, one must set the Pi parameter on on for the given Prn program, in the PCLC group.</p>
SET	Permanently setting of one PID set, the PID set is put through the GtSET parameter.

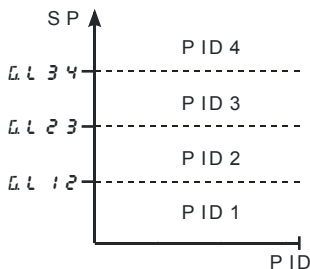


Fig. 19. “Gain Scheduling” switched over from SP

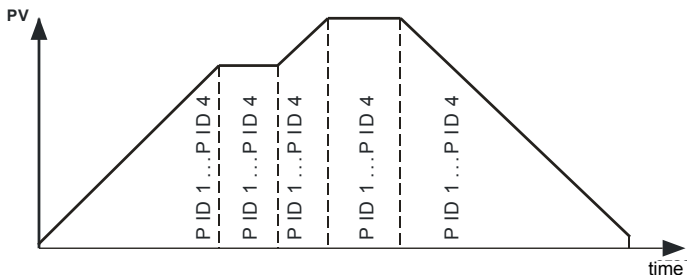


Fig. 20. "Gain Scheduling" switched over for each segment in the programmed control

8.5. Control of Heating-cooling Type

For the heating-cooling control, one of the outputs **out 1...out 3** should be set to **H**, one of the outputs **out 1...out 3** should be set to **Cool** and the displacement zone **Hn** for cooling should be configured.

For the heating loop, the PID parameters should be configured: **Pb**, **t_d**, for the cooling loop the PID parameters: **PbC**, **t_c**, **t_{dC}**. The parameter **PbC** is defined as the ratio of the pb parameter from the range 0.1...200.0 %.

The pulse period for logic outputs (relay, SSR) is set independently for the heating and cooling loops (depending on the output, these are **t_{o1} ... t_{o3}**).

If there is the need to use the PID control in one loop and the ON-OFF control in the other loop, one output should be set to PID control and the other one upper relative alarm.

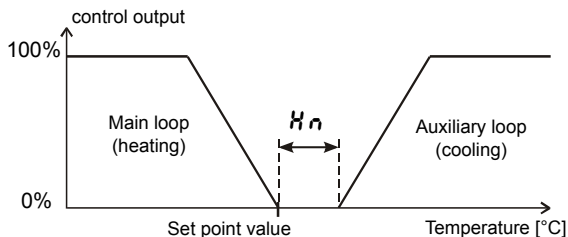
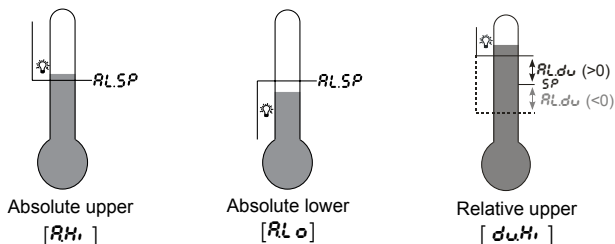


Fig.21. Control with two loops – heating-cooling type

9. ALARMS

Four alarms are available in the controller, which can be assigned: to each output. The alarm configuration requires the selection of the alarm kind through setting **out 1**, **out 2**, **out 3** and **out 4** parameters on the suitable type of alarm. Available types of alarms are given on the fig. 22.



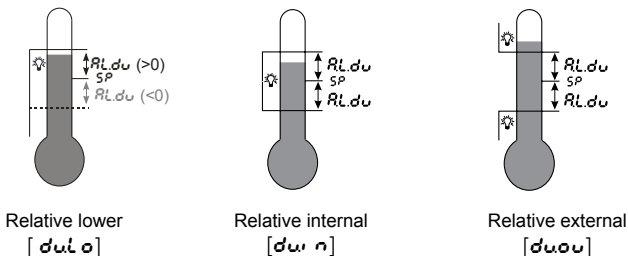




Fig. 22. Kinds of alarms


The set point value for absolute alarms is the value defined by the $R_x.SP$ parameter, and for relative alarms, it is the deviation from the set point value in the main channel - $R_x.du$ parameter. The alarm hysteresis, i.e. the zone around the set point value, in which the output state is not changed, is defined by the $R_x.HY$ parameter.

One can set the alarm latch, i.e. the memorizing of the alarm state after stopping alarm conditions (parameter $R_x.lt = on$). The erasing of alarm memory can be made by the simultaneous pressure of  and  push-buttons in the normal working mode or interface.






10. TIMER FUNCTION

When reaching the set point temperature (SP) the timer begins the countdown of the time defined by the t_{NE} parameter. After counting down to zero, the timer alarm is set, which remains active till the moment of the timer erasing.

To activate the timer function, one must set the parameter $t_{NE} = 00$. To indicate the alarm state on an output, one of the outputs $out 1 \dots out 3$ should be set to $RL.t_{NE}$.

The timer status/ residual time is displayed with the mark „t” on the first position. To display it, one must press the  push-button till the moment of its appearance on the lower display (acc. to the fig. 13).

The return to the set point value display is set by the manufacturer on 30 sec, but can be changed, or disabled through the t_{out} parameter.

Status	Description	Signaling
timer stopped		t - - -
Starting of the timer	- temperature over SP - Press the  push-button	Residual time in minutes: e.g. (t299)
Pause of the timer	Press the  push-button	Flickering residual time in minutes
End of the countdown	Reaching zero by the timer	tEnd
Timer erasing	During the countdown: Press  and  push-buttons	
	After the countdown end: - press the  push-button - - through the binary input	

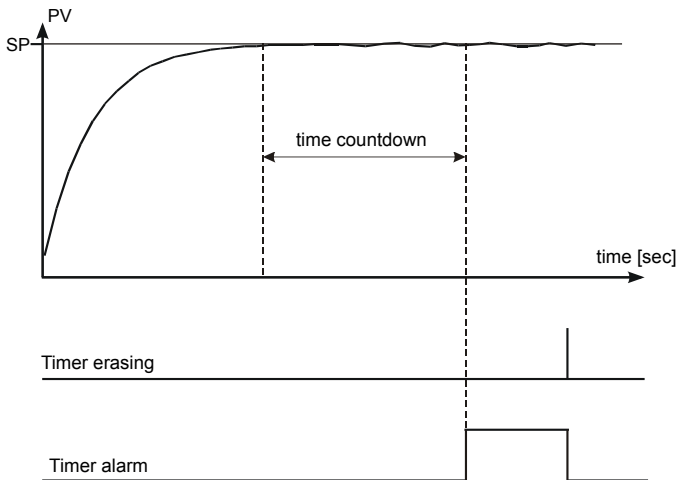



Fig.23. Principle of timer operation

11. CURRENT TRANSFORMER INPUT

After connecting the current transformer (designation CT-94-1), the measurement and display of the current flowing through the load steered by the output 1, is possible.

The first output must be of relay or voltage 0/5 V type. For the current counting, the minimal time of the output switching on must be at least 200 ms.

The transformer work range is equal from 0 to 50 A. The heater current is displayed with the mark "H" in the first position. In order to display the heater current, one must press the  push-button till the moment

of its appearance on the lower display (acc. to the fig. 13).

The return to the set point value display is set by the manufacturer on 30 sec, but can be changed or disabled through the `toot` parameter.

Two types of alarms concerning the heating element are available. The alarm of damage to the control element and alarm of the heater burnout. The alarm of the control element damage is realized by the current measurement when the control element is disabled, however the burnout alarm is realized when the control element is enabled.


The alarm configuration includes setting the alarm type. For the heater damage alarm `out2` or `out3=RLhb`, and for the controlling element damage alarm `out2` or `out3=RLoS`. Remaining parameters to set are the alarm set point value `hbSP`, `oSSP` and the `hbHY`, `oSHY` hysteresis.




For a correct detection of the heater alarm burnout, the heating element can not be connected later than the controller.


12. ADDITIONAL FUNCTIONS





12.1. Control Signal Monitoring

The control signal of heating type is displayed with the mark „h“ on the first position, of cooling type is displayed with the mark “c”, of valve opening or closing is displayed with the mark “o”. The accessibility of the control signal depends on the suitable controller configuration. To display the control signal, one must press the  push-button till the moment of its appearance on the lower display (acc. to the fig. 13). The return to the set point value display is set by the manufacturer on 30 sec. but it can be changed, or disabled through the `tout` parameter.

12.2. Manual Control

The input to the manual control mode follows after holding down the , push-button during the control signal display. The manual control is signaled by the pulsation of the LED diode. The controller interrupts the automatic control and begins the manual control of the output. The control signal value is on the lower display, preceded by the symbol “h” – for the main channel and “c” – for the auxiliary channel (cooling).

The  push-button serves to transit between channels (if the heating – cooling control mode has been selected).

The  and  push-buttons serve to change the control signal. The exit to the normal working mode follows after the simultaneous pressure of  and  push-buttons.

At set on-off control on the output 1 (parameter PB=0), one can set the control signal on 0% or 100% of the power, however when the PB parameter is higher than zero, one can set the control signal on any value from the range 0...100%.

12.3. Signal Retransmission

The continuous output can be used for the retransmission of selected value, e.g. in order to the temperature recording in the object or the set point value duplication in multi-zone furnaces.

The signal retransmission will be possible if the output 2 is of continuous type. We begin the signal retransmission from setting the **OUT2** parameter into **RETR**. Additionally, one must set the upper and lower limit of the signal to be retransmitted (**RALO** and **RAHI**). The signal selection for retransmission is carried out through the **RAF** parameter.

The recounting method of the retransmitted parameter into a suitable analog signal is shown on the fig. 24.

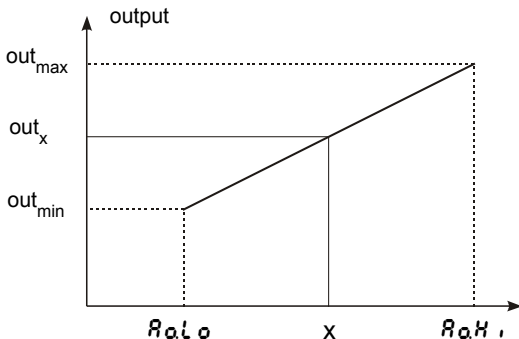


Fig. 24. Recounting of the signal for retransmission

The output signal is calculated acc. to the following formula.

$$out_x = out_{min} + (x - Ao.Lo) \frac{out_{max} - out_{min}}{Ao.Lo - Ao.Hi}$$

The $Ao.Lo$ parameter can be set as higher than $Ao.Hi$, but the output signal will be then, inversed.

12.4. Set Point Change Rate – Soft Start

The limitation of the temperature accretion rate is carried out through the gradually change of the set point value. This function is activated after the controller supply connection and during the change of the set point value. This function allows to reach softly from the actual temperature to the set point value. One must write the accretion value in the $SP.RR$ parameter and the time unit in the $RR.P$ parameter. The accretion rate equals zero means that the soft start is disabled.

12.5. Digital Filter

In case when the measured value is instable, one can switch a programmed low-pass filter on. One must set the lowest possible time constant at which the measured value is stable. A high time constant can cause the control instability.

A high time constant can cause a control instability. The time constant of the filter $FL.T$ can be set from 0.2 sec. up to 100 seconds.

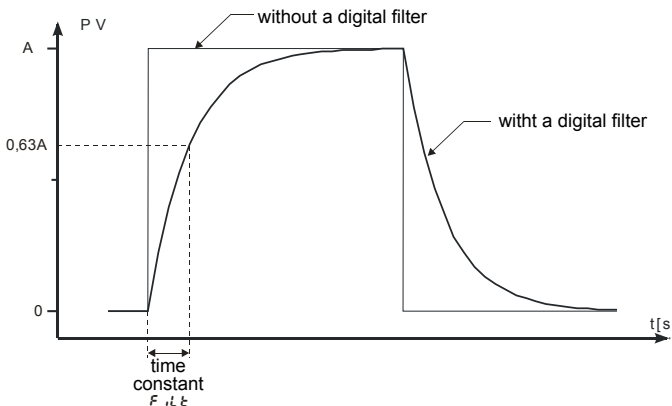




Fig. 25. Time characteristic of the filter

12.6. Manufacturer's Settings

Manufacturer's settings can be restored during the supply connection by holding down  and  push-buttons, till the moment when the **Filt** inscription appears on the higher display.

13. PROGRAMMING CONTROL

13.1. Description of Programming Control Parameters

List of configuration parameters

Table 5

<i>Prc</i> – Programming control					
<i>Prc 1</i>	Sub-menu of the program no 1				
:					
<i>Prc 15</i>	Sub-menu of the program no 15				
	<i>Prc</i>	Sub-menu of program parameters			
		Parameter symbol	Parameter description	Manufacturer's setting	Range of parameter change
					Sensors Linear input
		<i>Start</i>	Way to begin the program	<i>Pu</i>	<i>SP0</i> : from the way defined by SP0 <i>Pu</i> : from the currently measured value
		<i>SP0</i>	Initial set point value	0.0 °C	MIN...MAX ¹⁾
		<i>time</i>	Unit for the segment duration time	<i>minSS</i>	<i>minSS</i> : minutes and seconds <i>HH.min</i> : hours and minutes
		<i>accr</i>	Unit for the accretion rate of the set point value	<i>min</i>	<i>min</i> : minutes <i>Hour</i> : hours
		<i>lock</i>	Locking of the control deviation	<i>dis</i>	<i>dis</i> : inactive <i>Lo</i> : lower <i>Hi</i> : upper <i>Revers</i> : reversible

		CYCn	Number of program repetition	1	1...999
		FR IL	Control after the supply decay	Cont	Cont : program continuation Stop : control stoppage and setting the steering signal on control output with the value from parameter FR IL
		End	Control on the program end	Stop	Stop : Control stoppage and setting the steering signal on control output with the value from parameter FR IL LSP : fixed set point control with set point from the last segment. ESP : fixed set point control with set point from ESP SP 12 : fixed set point control with set point from SP or SP2
		E - SP	Set point value for the control after the program is completed	0,0 °C	MIN...MAX ¹⁾
		P, d	"Gain Scheduling" function for the program	off	off : disabled on : enabled
	Set 1	Submenu of program parameters			
	:	Submenu of program parameters			
	Set 15	Submenu of program parameters			

		Parameter symbol	Parameter description	Manufacturer's setting	Range of parameter change	
					sensors	linear input
		ε YPE	Kind of segment	ε, nE	ε, nE : segment defined by the time nE : segment defined by the accretion duE : set point withstand End : program end	
		ε SP	Set point on the segment end	0.0 °C	MIN...MAX ¹⁾	
		ε, nE	Segment duration	00.01	00.01...99.59 ²⁾	
		rr	Accretion rate of the set point	0.1	0.1...550.0 °C / time unit ⁴⁾ (0.1...990.0 °F / time unit ⁴⁾	1...5500 °C ³⁾ / time unit (1...9900 °F ³⁾ / time unit ⁴⁾
		HL du	Value of the control deviation for which the counting of set point is interrupted	0.0	0,0...200.0 °C (0,0...360.0 °F)	0...2000 °C ³⁾ (0...3600 °F ³⁾)
		ε u 1	State of the auxiliary output no 1	oFF	oFF : disabled on : enabled	
		ε u 2	State of the auxiliary Output no 2	oFF	oFF : disabled on : enabled	
		P, d	PID set for the segment	P, d 1	P, d 1 : PID1 P, d 2 : PID2 P, d 3 : PID3 P, d 4 : PID4	

1) See table 2.

2) The time unit is defined by the parameter **ε n u n**

3) The resolution to show the given parameter depends on the parameter **duP** – Position of the decimal point.

4) The time unit is defined by the parameter **rr u n**

13.2. Definition of Set Point Value Programs.

One can define 15 programs. The maximum number of segments in the program is equal to 15.

To render visible parameters related to the programming control in the menu, the parameter SP_{nd} must be set on PRG . For each program, one must set parameters given in the submenu of program parameters. For each segment, one must select the kind of segment and next, parameters depending on the kind of segment, acc. to the table 6. One must also set the output state (only when $out\ 1...out\ 3$ are set on $EO\ 1, EO\ 2$) – parameter $EO\ 1$ and $EO\ 2$.

List of segment configuration parameters

Table 6

$TYPE = t, nE$	$TYPE = rRtE$	$TYPE = dUEL$	$TYPE = Ena$
$t.SP$	$t.SP$	t, nE	
t, nE	rr		
$hLdu$	$hLdu$		

The fig. 26 and the table 7 represent an example of set point value program. It is assumed in the program that the temperature in the object has to increase from the initial temperature in the object up to 800°C, with the rate of 20°C per minute, at the active locking from the deviation. Next, during 120 minutes, the temperature is maintained (locking disabled), after that, the temperature has to decrease to 50°C during 100 minutes (locking disabled). During the object cooling, one must turn on the fan connected to the auxiliary output no 2 (parameter $out\ 2$ set on $EO\ 1$).

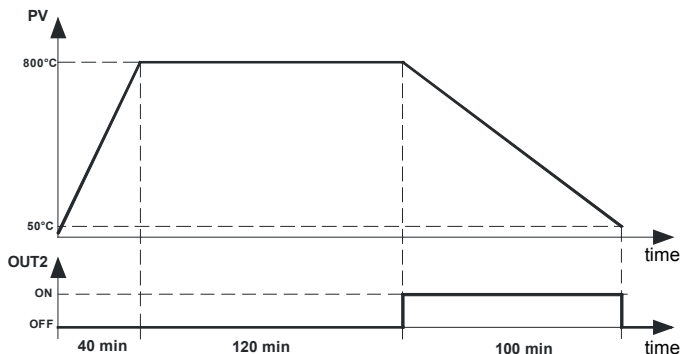


Fig. 26. Example of program

Parameter values for the example as above.



Table 7

	Parameter	Value	Meaning
PREFG	Start	PV	Start to count the set point value from the current temperature
	time	HH:nn	Time unit: hour, minute
	acc	nn	Unit for the accretion rate: minute
	hold	band	Locking for the program: active – two-sided
	cycle	1	Number of program repetitions
	FRIL	cont	Program continuation after a supply decay
	End	Stop	Control stoppage after the program end

St.01	էԿՔԷ	ՀՔԷ	Kind of segment: accretion rate
	էՏՔ	800.0	Target set point value: 800.0 °C
	ՀՀ	20.0	Accretion rate 20.0 °C / minute
	ՀԼԺԾ	50.0	Active locking, when the deviation exceeds 50.0 °C
	ԷՆ1	OFF	Output 2 as the auxiliary output Ev1: disabled
St.02	էԿՔԷ	ԺՆԷԼ	Kind of segment: withstand of set point value
	Է, ՆԷ	02.00	Segment time 2h00 = 120 minutes
	ԷՆ1	OFF	Output 2 as the auxiliary output Ev1 – disabled
St.03	էԿՔԷ	Է, ՆԷ	Kind of segment: accretion time
	էՏՔ	50.0	Target set point value: 50.0 °C
	Է, ՆԷ	01.40	Segment time 1h40 = 100 minutes
	ՀԼԺԾ	0.0	Inactive locking
	ԷՆ1	ON	Output 2 as the auxiliary output Ev1: enabled
St.04	էԿՔԷ	ԷՆԺ	Kind of segment: program end
	ԷՆ1	OFF	Output 2 as the auxiliary output Ev1: disabled

13.3. Control of the Set Point Value Program

When the *SPnd* parameter is set on *PRG*, the controller controls the object in compliance with the set point value changing in time acc. to the given program. Before starting the control with the changeable set point value, one must select the required program (parameter *CPRG*).

To start the program, one must press  and , push-buttons when the inscription *StoP* or *End* appears on the lower display (fig. 27).

The lighted dot in the right corner of the lower display, means that the programming control is lasting. During the program duration, one can display parameters of the realized program, i.e. program status, program number, number of the operating segment, the number of cycles which still remains to carry out, time which goes by in the segment, time which remained to the end of the segment, time which remained to the program end.

After finishing the program the dot is gone out, or the program is renewed, if the number of the program repetition *CYCn* is higher than 1.

After finishing the control, auxiliary outputs are in the state defined by parameters – output state for the segment set as the program end.

When the parameter *hold* (locking in the program) is set on *Lo*, *Hi* or *band* and the locking value *holdu* in the operating segment is higher than zero then, the size of the control deviation is controlled (set point value minus measured value). For *hold=Lo* the locking is active, when the measured value is below the set point value diminished by the locking value. For *hold=Hi* the locking is active, when the measured value exceeds the set point value by the locking value. For *hold=band* the locking is active, as for the upper and lower locking. If the locking is active then, the counting of the set point value is interrupted, and the dot in the right corner is flickering. The controller controls acc. to the last calculated set point value.

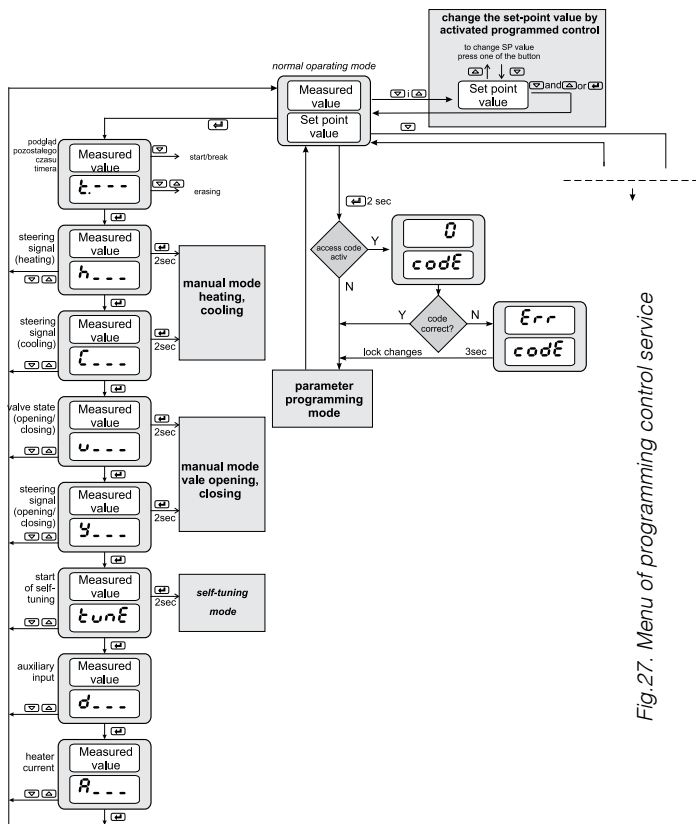


Fig.27. Menu of programming control service

Note! Availability of screens depends on the controller version and its current settings

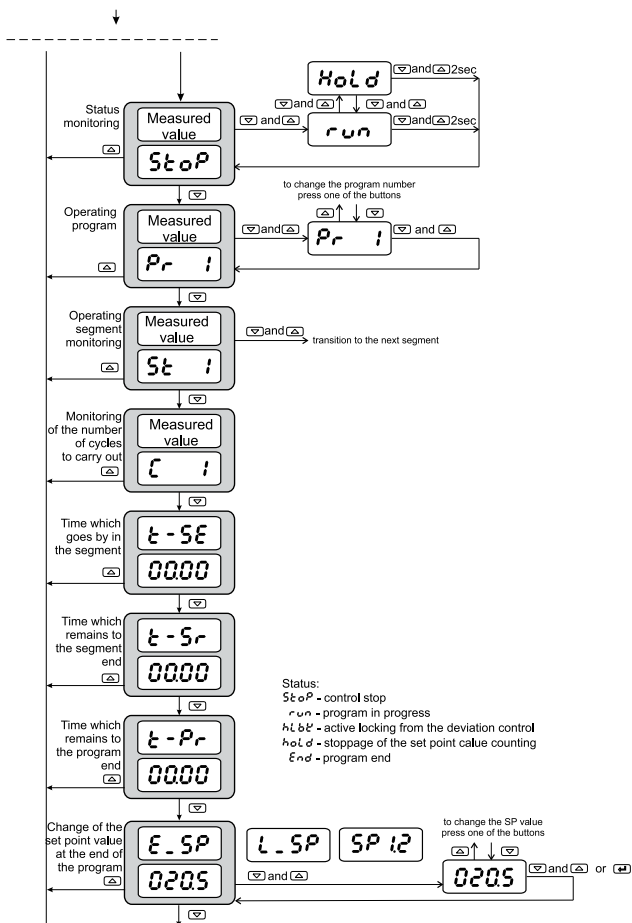


Fig.27. Menu of programming control service

14. RS-485 INTERFACE WITH MODBUS PROTOCOL

14.1. Introduction

The RE72 controller is equipped with a serial interface in RS-485 standard, with implemented asynchronous communication protocol MODBUS.

Combination of serial interface parameters for the RE72 controller:

- device address: 1..247,
- baud rate: 4800, 9600, 19200, 38400, 57600 bit/s,
- operating mode: RTU,
- information unit: 8N2, 8E1, 8O1, 8N1,
- data format: integer (16 bit), float (32 bit), float (2x16 bit),
- maximum response time: 500 ms,
- maximum number of registers read out/ written by a single Modbus frame: 116.

The RE72 controller realizes following protocol functions:

Table 8

Code	Meaning
03	read out of n-registers
06	write of 1 register
16	write of n-registers
17	identification of the slave device

14.2. Error Codes

If the controller receives a request with a transmission or checksum error, the request will be ignored. For a request synthetically correct but with incorrect values, the controller will send an answer including the error code.

Possible error codes and their meanings are presented in the table 9.

Error codes

Table 9

Code	Meaning	reason
01	forbidden function	The function is not serviced by the controller
02	forbidden data address	The register address is beyond the range
03	forbidden data value	The register value is beyond the range or the register is only to readout.

14.3. Register Map

Map of register groups

Table 10

Range of addresses	Type of values	Description
4000 – 4149	Integer (16 Bits)	The value is situated in a 16-bit register
4150 – 5899	Integer (16 Bits)	The value is situated in a 16-bit register
7000 – 7099	float (2x16 Bits)	The value is situated in two successive 16-bit registers; Registers only for readout
7500 – 7599	float (32 Bits)	The value is situated in two successive 32-bit registers; Registers only for readout

In the controller, data are situated in 16-bit registers. The list of registers for write and readout is presented in the table 11.

Operation „R-“ – means the possibility of readout, and the operation „RW“ means the possibility for readout and write.

Map of registers from address 4000

Table 11

Register address	Marking	Operation	Parameter range	Description
4000		-W	1...6	Register of commands: 1 – input in the automatic control mode 2 – input in the manual control mode 3 – beginning of the auto-tuning 4 – erasing of alarm memory 5 – restoration of manufacturer's settings (apart interface settings and defined programs) 6 – restoration of manufacturer's settings of defined programs.
4001		R-	100...999	Number of program version [x100]
4002		R-		Version code of the controller: bit 2 1 0 – OUTPUT 1: 0 0 1 – output 1 – relay 0 1 0 – output 1 – 0/5 V 0 1 1 – output 1 – continuous current : 0/4...20 mA 1 0 0 – output 1 – continuous voltage: 0...10 V bit 5 4 3 – OUTPUT 2: 0 0 1 – output 2 – relay 0 1 0 – output 2 – 0/5 V 0 1 1 – output 2 – continuous current: 0/4...20 mA 1 0 0 – output 2 – continuous voltage: 0...10 V bit 8 7 6 – OPTIONS: 0 0 1 – output 3 - relay 0 1 0 – binary input 0 1 1 – current transformer input 1 0 0 – additional current input: 0/4...20 mA 1 0 1 – supply of transducers: 24V d.c. 30 mA

4003		R-	0...0xFFFF	Controller status – description in table 12
4004		R-	0...0xFFFF	Alarm state – description in table 13
4005		R-	0...0xFFFF	Error status – Description in table 14
4006		R-	acc. to table 17 ¹⁾	Measured value PV
4007		R-	-1999...9999	Measured value on additional input
4008		R-	acc. to table 17 ¹⁾	Current set point value SP
4009		RW	0...1000	Control signal of loop 1 [% x10] ²⁾
4010		RW	0...1000	Control signal of loop 2 [% x10] ²⁾
4011		R-	0...59994	Timer value [s]
4012		R-	0...500	Heater current when the output is turned on [A x10]
4013		R-	0...500	Heater current when the output is turned off [A x10]
4014	UNIT	RW	0...2	Unit 0 – Celsius degrees 1 – Fahrenheit degrees 2 – physical units
4015	INPT	RW	0...14	Kind of main input: 0 – resistance thermometer Pt100 1 – resistance thermometer Pt1000 2 – thermocouple of J type 3 – thermocouple of T type 4 – thermocouple of K type 5 – thermocouple of S type 6 – thermocouple of R type 7 – thermocouple of B type 8 – thermocouple of E type 9 – thermocouple on N type 10 – thermocouple of L type 11 – current input: 0-20mA 12 – current input: 4-20mA 13 – voltage input: 0-5 V 14 – voltage input: 0-10 V

4016	DP	RW	0...1 ^{3) 4)} 0...2 ⁵⁾	Position of the decimal point of the main input: 0 – without decimal place 1 – 1 decimal place 2 – 2 decimal places
4017	INLO	RW	-999...9999 ¹⁾	Indication for the lower threshold of the analog main input.
4018	INHI	RW	-999...9999 ¹⁾	Indication for the upper threshold of the analog main input.
4019	SHIF	RW	-999...999 ¹⁾	Shift of the measured value of the main input.
4020	I2TY	RW	0...1	Kind of the additional input: 0 – current input: 0-20mA 1 – current input: 4-20mA
4021	DP2	RW	0...2	Position of the decimal point of the additional input. 0 – without a decimal place 1 – 1 decimal place 2 – 2 decimal places
4022	I2LO	RW	-999...9999 ¹⁾	Indication for the lower threshold of the analog main input.
4023	I2HI	RW	-999...9999 ¹⁾	Indication for the upper threshold of the analog main input.
4024	FILT	RW	0...9	Time-constant of the filter: 0 – OFF 1 – 0.2 sec 2 – 0.5 sec 3 – 1 sec 4 – 2 sec 5 – 5 sec 6 – 10 sec 7 – 20 sec 8 – 50 sec 9 – 100 sec

4025	BNIN	RW	0...7	Binary input function: 0 – none 1 – control stop 2 – switching on manual control 3 – switching SP1 into SP2 4 – erasing of the timer alarm 5 – program start 6 – jump to the next segment 7 – stoppage of set point value counting in the program
4026	-	RW	0...65535	reserved
4027	OUT1	RW	0...15	Function of output 1: 0 – without function 1 – control signal - heating or control signal „opening” for analog valve 2 – control signal of stepper control – opening ⁷⁾ 3 – control signal of stepper control – closing ⁷⁾ 4 – control signal - cooling or control signal „closing” for analog valve 5 – absolute upper alarm 6 – absolute lower alarm 7 – relative upper alarm 8 – relative lower alarm 9 – relative internal alarm 10 – relative external alarm 11 – timer alarm 12 – retransmission ⁸⁾ 13 – auxiliary output EV1 in the programming control 14 – auxiliary output EV2 in the programming control 15 – alarm in case of sensor failure or exceeding the measuring range

4028	O1TY	R	1...6	Output 1 type: 1 – relay output 2 – voltage output: 0/5 V 3 – current output : 4-20 mA 4 – current output : 0-20 mA 5 – voltage output: 0-5 V 6 – voltage output:: 0-10 V
		RW	3...4 ⁶⁾	
4029	YFL	RW	0...1000	Value of the control signal in case when $FR IL = YFL$
4030	OUT2	RW	0...17	Function of output 2: 0 – without function 1 – control signal - heating or control signal „opening” for analog valve 2 – control signal of stepper control – opening ⁷⁾ 3 – control signal of stepper control – closing ⁷⁾ 4 – control signal - cooling or control signal „closing” for analog valve 5 – absolute upper alarm 6 – absolute lower alarm 7 – relative upper alarm 8 – relative lower alarm 9 – relative internal alarm 10 – relative external alarm 11 – timer alarm 12 – alarm of heater burnout 13 – controlling element damage alarm (short-circuit 14 – retransmission ⁸⁾ 15 – auxiliary output EV1 in the programming control 16 – auxiliary output EV2 in the programming control 17 – alarm in case of sensor failure or exceeding the measuring range

4031	O2TY	R	0...6	Output 2 type: 0 – without relay 1 – relay output 2 – voltage output: 0/5 V 3 – current output : 4-20 mA 4 – current output : 0-20 mA 5 – voltage output: 0-5 V 6 – voltage output:: 0-10 V
		RW	3...4 ⁶⁾	
4032	OUT3	RW	0...16	Function of output 3: 0 – without function 1 – control signal - heating or control signal „opening” for analog valve 2 – control signal of stepper control – opening ⁷⁾ 3 – control signal of stepper control – closing ⁷⁾ 4 – control signal - cooling or control signal „closing” for analog valve 5 – absolute upper alarm 6 – absolute lower alarm 7 – relative upper alarm 8 – relative lower alarm 9 – relative internal alarm 10 – relative external alarm 11 – timer alarm 12 – alarm of heater burnout 13 – controlling element damage alarm (short-circuit) 14 – auxiliary output EV1 in the programming control 15 – auxiliary output EV2 in the programming control 16 – alarm in case of sensor failure or exceeding the measuring range
4033	-	RW	0...65535	Reserved
4034	ALG	RW	0...1	Control algorithm: 0 – on-off 1 – PID
4035	TYPE	RW	0...1	Kind of control: 0 – direct control – cooling 1 – reverse control – heating

4036	HY	RW	2...999 ¹⁾	Hysteresis HY
4037	GTY	RW	0...2	“Gain Scheduling” function 0 – disabled 1 – from set point value 2 – constant PID set
4038	GSNB	RW	0...2	Number of PID sets for “Gain Scheduling” from the set point value 0 – 2 PID sets 1 – 3 PID sets 2 – 4 PID sets
4039	GL12	RW	acc. to table 17 ¹⁾	Switching level for PID1 and PID2 sets
4040	GL23	RW	acc. to table 17 ¹⁾	Switching level for PID2 and PID3 sets
4041	GL34	RW	acc. to table 17 ¹⁾	Switching level for PID3 and PID4 sets
4042	GSET	RW	0...3	Choice of a constant PID set 0 – PID1 1 – PID2 2 – PID3 3 – PID4
4043	PB	RW	0...9999 ¹⁾	Proportional band PB
4044	TI	RW	0...9999	Integration time constant TI [s]
4045	TD	RW	0...9999	Differentiation time constant TD [s x10]
4046	Y0	RW	0...1000	Correction of control signal Y0 (for P or PD control) [% x10]
4047	PB2	RW	0...9999 ¹⁾	Proportional band PB2
4048	TI2	RW	0...9999	Integration time constant TI2 [s x 10]
4049	TD2	RW	0...9999	Differentiation time constant TD2 [s x10]
4050	Y02	RW	0...1000	Correction of control signal Y02 (for P or PD control) [% x10]
4051	PB3	RW	0...9999 ¹⁾	Proportional band PB3

4052	TI3	RW	0...9999	Integration time constant TI3 [s]
4053	TD3	RW	0...9999	Differentiation time constant TD3 [s x10]
4054	Y03	RW	0...1000	Correction of control signal Y03 (for P or PD control) [% x10]
4055	PB4	RW	0...9999 ¹⁾	Proportional band PB4
4056	TI4	RW	0...9999	Integration time constant TI4 [s]
4057	TD4	RW	0...9999	Differentiation time constant TD4 [s x10]
4058	Y04	RW	0...1000	Correction of control signal Y04 (for P or PD control) [% x10]
4059	TO1	RW	5...999	Pulse period of output 1 [s x10]
4060	HN	RW	0...999 ¹⁾	Displacement zone for heating-cooling control or dead zone for stepper control
4061	PBC	RW	1...2000	Proportional band PBC [% x10] (in relation to PB)
4062	TIC	RW	0...9999	Integration time constant TIC [s x10]
4063	TDC	RW	0...9999	Differentiation time constant TDC [s]
4064	TO2	RW	5...999	Pulse period of output 2 [s x10]
4065	A1SP	RW	acc. to table 17 ¹⁾	Set point value for absolute alarm 1
4066	A1DV	RW	-1999...1999 ¹⁾	Deviation from the set point value for relative alarm 1
4067	A1HY	RW	2...999 ¹⁾	Hysteresis for alarm 1
4068	A1LT	RW	0...1	Memory of alarm 1: 0 – disabled 1 – enabled
4069	A2SP	RW	acc. to table 17 ¹⁾	Set point value for absolute alarm 2
4070	A2DV	RW	-1999...1999 ¹⁾	Deviation from the set point value for relative alarm 2

4071	A2HY	RW	2...999 ¹⁾	Hysteresis for alarm 2
4072	A2LT	RW	0...1	Memory of alarm 2: 0 – disabled 1 – enabled
4073	A3SP	RW	acc. to table 17 ¹⁾	Set point value for absolute alarm 3
4074	A3DV	RW	-1999...1999 ¹⁾	Deviation from the set point value for relative alarm 3
4075	A3HY	RW	2...999 ¹⁾	Hysteresis for alarm 3
4076	A3LT	RW	0...1	Memory of alarm 3: 0 – disabled 1 – enabled
4077	-	RW	0...65535	Reserved
4078	-	RW	0...65535	Reserved
4079	-	RW	0...65535	Reserved
4080	-	RW	0...65535	Reserved
4081	HBSP	RW	0...500	Set point value for the heater damage alarm [Ax10]
4082	HBHY	RW	0...500	Hysteresis for the heater damage alarm [Ax10]
4083	SPMD	RW	0...4	Kind of set point value: 0 – set point value SP1 or SP2 1 – set point value with soft start in units per minute 2 – set point value with soft start in units per hour 3 – set point value from the additional input 4 – Set point value acc. to the programmed control
4084	SP	RW	acc. to table 17 ¹⁾	Set point value SP
4085	SP2	RW	acc. to table 17 ¹⁾	Set point value SP2

4086	SP3	RW	acc. to table 17 ¹⁾	Set point value SP3
4087	SP4	RW	acc. to table 17 ¹⁾	Set point value SP4
4088	SPLL	RW	acc. to table 17 ¹⁾	Lower limitation of the fast set point value change
4089	SPLH	RW	acc. to table 17 ¹⁾	Upper limitation of the fast set point value change
4090	SPRR	R	0...9999 ¹⁾	Accretion rate of the set point value SP or SP2 during the soft start.
4091	ADDR	RW	1...247	Device address
4092	BAUD	RW	0...4	Baud rate: 0 – 4800 1 – 9600 2 – 19200 3 – 38400 4 – 57600
4093	PROT	RW	0...4	Protocol: 0 – lack 1 – RTU 8N2 2 – RTU 8T1 3 – RTU 8O1 4 – RTU 8N1
4094	-	RW	0...65535	Reserved
4095	AOFN	RW	0...5	Quantity retransmitted on the main input: 0 – measured value on the main input PV 1 – measured value on the additional input PV2 2 – measured value PV – PV2 3 – measured value PV2 – PV 4 – set point value 5 – deviation (set point value – measured value PV)
4096	AOLO	RW	acc. to table 17 ¹⁾	Lower signal limit for retransmission

4097	AOHI	RW	acc. to table 17 ¹⁾	Upper signal limit for retransmission
4098	SECU	RW	0...9999	Access code to the menu
4099	STFN	RW	0...1	Auto-tuning function: 0 – locked 1 – unlocked
4100	STLO	RW	acc. to table 17 ¹⁾	Lower threshold for auto-tuning
4101	STHI	RW	acc. to table 17 ¹⁾	Upper threshold for auto-tuning
4102	TOUT	RW	0...250	Time of automatic output from the monitoring mode
4103	TIMR	RW	0...1	Timer function: 0 – disabled 1 – enabled
4104	TIME	RW	1...9999	Time counted down by the timer [min x 10]
4105	DI2	RW	0...1	Monitoring of the auxiliary input: 0 – disabled 1 – enabled
4106	DCT	RW	0...1	Monitoring of heater current: 0 – disabled 1 – enabled
4107	-	RW	0...65535	Reserved
4108	-	RW	0...65535	Reserved
4109	-	RW	0...65535	Reserved
4110	-	RW	0...65535	Reserved
4111	TO3	RW	5...999	Pulse period of output 3 [s x10]
4112	-	RW	0...65535	Reserved
4113	FDB	RW	0...1	Algorithm for stepper control 0 – without feedback 1 – with feedback
4114	OSSP	RW	0...500	Set point for the controlling element damage alarm (short- circuit) [Ax10]
4115	OSHY	RW	0...500	Hysteresis for the controlling element damage alarm (short-circuit) [Ax10]

4116	TMVO	RW	30...6000	Valve open time [s x10]
4117	TMVC	RW	30...6000	Valve close time [s x10]
4118	MNTV	RW	1...999	Minimum valve work time [s x10]
4119	YLO	RW	0...1000	Minimum control signal [% x10]
4120	YHI	RW	0...1000	Maximum control signal [% x10]
4121	I2FL	RW	0...2	State of the valve when auxiliary input error 0 – valve closing 1 – valve opening 2 – valve position unchanged
4122	FAIL	RW	0...2	Selection of the control signal of the output for proportional control in case of a sensor failure or for program control in case of control stoppage ⁹⁾ 0 - the output is turned off 1 - the output takes the value set with the YFL parameter 2 - the output takes the mean value. The maximum allowable value of the control signal at the output can be defined with the YnH parameter. The mean value is measured at 1-minute intervals and only when the system deviation is lower than the L.Yn parameter value
4123	Y_mH	RW	0...1000	Upper mean value limit
4124	L_Ym	RW	0...9999	Maximum system deviation when calculating mean value

1) Value with the decimal point position defined by bits 0 and 1 in the register 4003.

2) Parameter to write only in the manual operating mode.

3) Concerns resistance thermometer inputs.

4) Concerns thermocouple inputs.

5) Concerns linear inputs.

6) Range to write for the continuous current output.

7) Concerns output 1 of binary type.

8) Concerns output 1 of continuous type.

9) For control **RLC** = **000F** and **YFL** <= 50%, control signal h = 0%,
YFL > 50%, control signal h = 100%.

bit	Description
0-1	Decimal point position for MODBUS registers from address 4000, depending on the input (0...2) ¹⁾
2-3	Decimal point position for MODBUS registers from address 4000, depending on the additional input (0...2) ¹⁾
4	Auto-tuning finished with failure
5	Soft start: 1 – active, 0 – inactive
6	Timer status: 1 – countdown finished, 0 – remaining states
7	Automatic control/manual: 0 – auto, 1 – manual
8	Auto-tuning: 1 – active, 0 – inactive
9-10	Current set of PID parameters: 0 – PID1, 1 – PID2, 2 – PID3, 3 – PID4
11-12	Reserved
13	Measured value beyond the measuring range
14	Measured value on the additional input beyond the measuring input
15	Controller error – check the error register

¹⁾ For sensor inputs value is equal 1, for linear inputs the value is depended on the parameter dp (register 4023)

Bit	Description
0	State of alarm 1.:1 – active, 0 – inactive
1	State of alarm 2.:1 – active, 0 – inactive
2	State of alarm 3.:1 – active, 0 – inactive
3	Reserved
4	Alarm state of heater burning
5	Alarm state of permanent output 1 shorting :1 – active , 0 – inactive
6	State of the digital input 1. : 1 - (terminal 5 of the controller connected with terminal 6) 1)
7	Reserved
8	State of the digital output 1: 1 - output is active, 0 - output is inactive2)
9	State of the digital output 2: 1 - output is active, 0 - output is inactive2)
10	State of the digital output 3: 1 - output is active, 0 - output is inactive3)
11..15	Reserved

1) In models without the digital input the value equals 0

2) In models with the continuous output the value equals 0

3) in models without the digital output the value equals 0

Bit	Description
0	Discalibrated input
1	Discalibrated additional input
2	Discalibrated analog output 1
3	Discalibrated analog output 2
4-14	Reserved
15	Checksum error of controller memory

Register address		Marking	Operation	Parameter range	Description
4150			RW	0...14	Program number for realization (0 – means first program)
4151			RW	0...1	Program start/stop: 0 – program stop 1 – program start (the write causes the program start from the beginning)
4152			RW	0...1	Stoppage of set point value counting in the program 0 – disabled 1 – enabled
4153			RW	0...14	Realized segment (0 – means the first program) The write causes the jump to the given segment.
4154			R-		Control status: 0 – control stop 1 – program in progress 2 – active locking from the control deviation 3 – Stoppage of set point value counting (by the push-button, binary input or interface) 4 – program end
4155			R-		Number of cycles which remains to the end
4156			R-		Time which goes out in the segment LSB [s]
4157			R-		Time which goes out in the segment MSB [s]
4158			R-		Time to the segment end LSB [s]

4159				R-		Time to the segment end MSB [s]
4160				R-		Time to the program end LSB [s]
4161				R-		Time to the program end MSB [s]
4162				RW	0...65535	Reserved
4163				RW	0...65535	Reserved
4164				RW	0...65535	Reserved
4165				RW	0...65535	Reserved
4166				RW	0...65535	Reserved
4167				RW	0...65535	Reserved
4168				RW	0...65535	Reserved
4169				RW	0...65535	Reserved
4170	Program 1	Program parameters	STRT	RW	0...1	Way to begin the program: 0 – from value defined by SP0 1 – from current measured value
4171			SP0	RW	acc. to table 17 ¹⁾	Initial set point value
4172			TMUN	RW	0...1	Unit for the segment duration time: 0 – minutes and seconds 1 – hours and minutes
4173			RRUN	RW	0...1	Unit for the accretion rate of the set point value: 0 – minutes 1 – hours
4174			HOLD	RW	0...3	Locking of control deviations: 0 – inactive 1 – lower 2 – upper 3 – two-sided
4175			CYCN	RW	1...999	Number of program repetitions
4176			FAIL	RW	0...1	Control after a supply decay: 0 – program continuation 1 – control stoppage

4177	END	RW	0...3	Control on the program end: 0 – control stoppage 1 – fixed set point control with the set point value of the last segment 2 – fixed set point control with the set point value from ESP 3 – fixed set point control with the set point value from SP or SP2
4178	PID	RW	0...1	“Gain Scheduling” function for the program: 0 – disabled 1 – enabled
4179	TYPE	RW	0...3	Kind of segment: 0 – segment defined by the time 1 – segment defined by the accretion 2 – withstand of the set point value 3 – program end
4180	TSP	RW	acc. to table 17 ¹⁾	Set point value on the segment end
4181	TIME	RW	1...5999	Segment duration
4182	RR	RW	1...5500 ¹⁾	Accretion rate of the set point
4183	HLDV	RW	0...2000 ¹⁾	Value of the control deviation, over which the set point value counting is interrupted
4184		RW	0...3	State of auxiliary outputs (sum of bits): bit 0 is set – auxiliary output EV1 is turned on bit 1 is set – auxiliary output EV2 is turned on
4185	PID	RW	0...3	PID set for the segment: 0 – PID1 1 – PID2 2 – PID3 3 – PID4
...	...			

4277	Segment 15	TYPE	RW	0...3	Kind of segment	
4278		TSP	RW	acc. to table 17 ¹⁾	Set point value on the segment end	
4279		TIME	RW	0...5999	Segment duration	
4280		RR	RW	1...5500 ¹⁾	Accretion rate of the set point value	
4281		HLDV	RW	0...2000 ¹⁾	Control deviation value, over which the set point value counting is interrupted	
4282			RW	0...3	State of auxiliary outputs	
4283		PID	RW	0...3	PID set for the segment	
...						
5766	Program 15	Program parameters	STRT	RW	0...1	Way of program beginning
5767			SP0	RW	acc. to table 17 ¹⁾	Initial set point value
5768			TMUN	RW	0...1	Unit for the segment duration time
5769			RRUN	RW	0...1	Unit for the accretion rate of the set point value
5770			HOLD	RW	0...3	Blockings of the control deviation
5771			CYCN	RW	1...999	Number of program repetitions
5772			FAIL	RW	0...1	Way of the controller behaviour after a supply decay
5773			END	RW	0...1	Way of the controller behaviour on the program end
5774			PID	RW	0...1	“Gain Scheduling” function for the program
5775	Segment 1		TYPE	RW	0...3	Kind of segment
5776			TSP	RW	acc. to table 17 ¹⁾	Set point value on the segment end
5777			TIME	RW	0...5999	Segment duration
5778			RR	RW	1...5500 ¹⁾	Accretion rate of the set point value

5779		HLDV	RW	0...2000 ¹⁾	Control deviation value, over which the counting of the set point value is interrupted
5780			RW	0...3	State of auxiliary outputs
5781		PID	RW	0...3	PID set for the segment
...					...
5873	Segment 15	TYPE	RW	0...3	Kind of segment
5874		TSP	RW	acc. to table 17 ¹⁾	Set point value on the segment end
5875		TIME	RW	0...5999	Segment duration
5876		RR	RW	1...5500 ¹⁾	Accretion rate of the set point value
5877		HLDV	RW	0...2000 ¹⁾	Control deviation value, over which the counting of the set point value is interrupted
5878			RW	0...3	State of auxiliary outputs
5879		PID	RW	0...3	PID set for the segment
5880	Pro-gram1	ESP	RW	acc. to table 17 ¹⁾	Set point value after completing the program 1
5881	Pro-gram2	ESP	RW		Set point value after completing the program 2
...					
5894	Pro-gram15	ESP	RW		Set point value after completing the program 15

¹⁾ Value with the decimal point position defined by bits 0 and 1 in the register 4002.

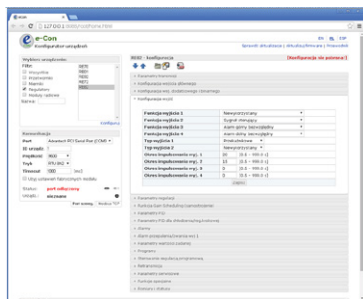
Register address	Register address	Marking	Operation	Description
7000	7500		R-	Measured value PV
7002	7501		R-	Measured value on the additional input
7003	7502		R-	Current set point value SP
7006	7503		R-	Control signal of output 1
7008	7504		R-	Control signal of output 2
7010	7505	SP	R-	Set point value SP
7012	7506	SP2	R-	Set point value SP2
7014	7507	A1SP	R-	Set point value for the absolute alarm 1
7016	7508	A1DV	R-	Deviation from the set point value for the relative alarm 1
7018	7509	A2SP	R-	Set point value for the absolute alarm 2
7020	7510	A2DV	R-	Deviation from the set point value for the relative alarm 2
7022	7511	A3SP	R-	Set point value for the absolute alarm 3
7024	7512	A3DV	R-	Deviation from the set point value for the relative alarm 3

Kind of sensors	Range		
	UNIT = °C [x10]	UNIT = °F [x10]	UNIT = PU
Pt100	-2000...8500	-3280...15620	
Pt1000	-2000...8500	-3280...15620	
Fe-CuNi (J)	-1000...12000	-1480...21920	
Cu-CuNi (T)	-1000...4000	-1480...7520	
NiCr-NiAl (K)	-1000...13720	-1480...25016	
PtRh10-Pt (S)	0...17670	320...32126	
PtRh13-Pt (R)	0...17670	320...32126	
PtRh30-PtRh6 (B)	0...17670	320...32126	
NiCr-CuNi (E)	-1000...10000	-1480...18320	
NiCrSi-NiSi (N)	-1000...13000	-1480...23720	
chromel – kopel (L)	-1000...8000	-1480...14720	
linear current (I)			-1999...9999
linear current (I)			-1999...9999
linear voltage (U)			-1999...9999
linear voltage (U)			-1999...9999

15. SOFTWARE UPDATING

Function enabling updating of software from the computer of the PC with software eCon was implemented in controller RE72 (from version of software 2.00). Free software eCon and update files are available at manufacturer's website. The connected to the computer convertor RS485 is required on USB to the updating, e.g.: the convertor PD10.

a)



b)

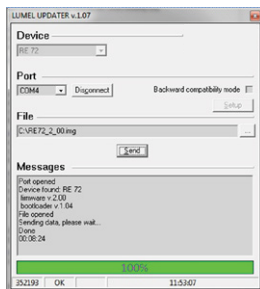




Fig.28. Program view: a) eCon, b) updating of software

Warning! Before doing update, currently settings of controller should be saved by program eCon, because when software is updated default settings of controller are restored.

After starting eCon's software COM port, baudrate, transmission mode and adress should be set. It can be done in *Communication* window. Then, RE72 controller should be selected in the window *Select device* and push icon *Load* in window *Communication* and then the icon



to read the current settings. Open window *Lumel Updater* (LU) –






figure 28b from *Updating firmware*. Push *Connect*. Update progress is shown in *Messages* section. Text *Port opened* appear after correctly opened port. Putting controller in update's mode can be done in two ways: remote from LU (with settings from eCon – port, baudrate, transmission mode and adress) or by turning power on while button pressed . Message boot in the upper display signal the availability to update. LU will show message „*Device found*” with name and current version of firmware. Using button ... a valid file should be selected. If the file is correct, message *File opened* will show. *Send* button should be pressed. During firmware update the leds on the upper bargraph indicate process progress. If firmware update is successful device starts normal operation and message *Done* and update duration will show. Close LU and next press icon  *Upload configuration to device* to restore previously read parameters. Current firmware version can be checked when controller is power on.

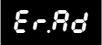
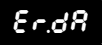

Warning! Power loss during firmware update could result permanent controller damage!

16. ERROR SIGNALING

Character messages

Table 18

Error code (upper display)	Reason	Procedure
	Down overflow of the measuring range or shorting in the sensor circuit.	Check, if the type of chosen sensor is in compliance with the connected one; check, if input signal values are situated in the appropriate range – If yes, check if there is no break in the sensor circuit.
	Upper overflow of the measuring range or break in the sensor circuit.	Check, if the type of chosen sensor is in compliance with the connected one; check, if input signal values are situated in the appropriate range – If yes, check if there is no break in the sensor circuit.
	Incorrect controller configuration.	After selecting the valve opening on one output, the valve closing should be set on another output.
	Incorrect controller configuration.	After selecting the cooling type control on one output, the reverse control (heating) and the PID algorithm (ALG=PID) should be set on another output.
	Auto-tuning is ended with failure	Check the reason of the auto-tuning process interruption in the auto-tuning point.

	Input discalibrated	Turn off and turn on again the controller supply, when this not help, contact the nearest service shop.
	Continuous output discalibrated	Turn off and turn on again the controller supply, when this not help, contact the nearest service shop.
	Error of readout verification from the non-volatile memory.	Turn off and turn on again the controller supply, when this not help, contact the nearest service shop. The controller exploitation in his state can cause its unforeseen behaviour.

17. TECHNICAL DATA

Main input

Input signals and measuring ranges

Table 19

Sensor type	Standard	Range		Sym- bol
Pt100	EN 60751+A2:1997	-200...850 °C	-328...1562 °F	$Pt\ 1$
Pt1000		-200...850 °C	-328...1562 °F	$Pt\ 10$
Fe-CuNi (J)	EN 60584- 1:1997	-100...1200 °C	-148...2192 °F	$t - J$
Cu-CuNi (T)		-100...400 °C	-148...752 °F	$t - t$
NiCr-NiAl (K)		-100...1372 °C	-148...2501,6 °F	$t - k$
PtRh10-Pt (S)		0...1767 °C	32...3212,6 °F	$t - S$
PtRh13-Pt (R)		0...1767 °C	32...3212,6 °F	$t - r$
PtRh30-PtRh6 (B)		0...1767 °C ¹⁾	32...3212,6 °F ¹⁾	$t - b$
NiCr-CuNi (E)		-100...1000 °C	-148...1832 °F	$t - E$
NiCrSi-NiSi (N)		-100...1300 °C	-148...2372 °F	$t - n$
Chromel – Kopel (L)	GOST R 8.585- 2001	-100...800 °C	-148...1472 °F	$t - L$
linear, current (I)		0...20 mA	0...20 mA	$0 - 20$
linear, current (I)		4...20 mA	4...20 mA	$4 - 20$
linear, voltage (U)		0...5 V	0...5 V	$0 - 5$
linear, voltage(U)		0...10 V	0...10 V	$0 - 10$

¹⁾ The intrinsic error is related to measuring range 200...1767 °C
(392...3212,6 °F)

Intrinsic error of the real value measurement

0.2%, for resistance thermometer inputs,

0.3%, for inputs for thermocouple sensors (0.5% – for B, R, S);

0.2% ± 1 digit, for linear inputs

Current flowing through the resistance

thermometer sensor

0.22 mA

Measurement time

0.2 s

Input resistance:

- for voltage input 150 k Ω

- for current input 50 Ω

Error detection in the measuring circuit:

- thermocouple, Pt100, Pt1000

overrun of measuring
range

- 0...10 V

over 11 V

- 0...5 V

over 5,5 V

- 0...20 mA

over 22 mA

- 4...20 mA

under 1 mA

and over 22 mA

Additional input

**intrinsic error of the real value
measurement**

0.3% ± 1 digit

Measurement time

0.5 s

Input resistance

100 Ω

Setting range of controller parameters:

See table 1

Binary input

- shorting resistance
- opening out resistance

voltageless

$\leq 10 \text{ k}\Omega$

$\geq 100 \text{ k}\Omega$

Kinds of outputs 1 and 2:

- voltageless relay
- voltage transistor
- continuous voltage
- continuous current

NOC contact, load capacity

2 A/230 V a.c.,

0/5 V, maximum load capacity:

40 mA

0...10 V at $R_{\text{load}} \geq 1 \text{ k}\Omega$

0...20 mA, 4...20 mA at

$R_{\text{load}} \leq 500 \Omega$

Kinds of output 3:

- voltageless relay

NOC contact, load capacity

1 A/230 V a.c.

Way of output operation:

- reverse
- direct

for heating

for cooling

Error of analog outputs

0.2% of the range

Digital interface

RS-485

- Modbus protocol
- baud rate
- mode

4800, 9600, 19200, 38400,
57600 bit/s

RTU – 8N2, 8E1, 8O1, 8N1

- address	1...247
- maximum response time	500 ms

Supply of object transducers 24V d.c. $\pm 5\%$, max.: 30 mA

Signaling:

- switching the output 1 on
- switching the output 2 on
- switching the output 3 on or switching the binary input on
- mode of manual control
- auto-tuning process

Rated operating conditions:

- supply voltage	85...253 V a.c./d.c. 20...40 V a.c./d.c.
- frequency	40...440 Hz
- ambient temperature	0... <u>23</u> ...50 °C
- storage temperature	-20...+70 °C
- relative air humidity	< 85 % (condensation inadmissible)
- preheating time	30 min
- operating position	any
- resistance of wires connecting the resistance thermometer or the thermocouple with the controller	< 20 Ω / wire

Power input < 8 VA

Weight < 0.2 kg

Protection grade ensured by the casing acc. to EN 60529

- from the frontal plate IP65
- from the terminal side IP20

Additional errors in rated operating conditions caused by:

- compensation of thermocouple cold junction temperature changes $\leq 2\text{ }^{\circ}\text{C}$,
- ambient temperature change $\leq 100\%$ value of intrinsic error /10 K.

Safety requirements acc. to EN 61010-1

- installation category III,
- pollution level 2,
- maximum phase-to-earth operating voltage:
 - for supply circuits, output 300 V
 - for input circuits 50 V
- altitude above sea level $< 2000\text{ m}$

Electromagnetic compatibility

- noise immunity acc. to EN 61000-6-2 standard
- noise emissions acc. to EN 61000-6-4 standard

18. CONTROLLER VERSION CODES

The way of coding is given in the table 20

Table 20

RE72 -	X	X	X	X	X	X	X
Output 1:							
relay	1						
voltage 0/5 V	2						
continuous current 0/4 .. 20 mA	3						
continuous voltage 0 .. 10 V	4						
Output 2:							
relay ¹⁾	1						
voltage 0/5 V	2						
continuous current 0/4 .. 20 mA	3						
continuous voltage 0 .. 10 V	4						
Option:							
none							0
output 3 - relay							1
binary input							2
current transformer input ¹⁾							3
additional current input: 0/4 .. 20 mA							4
supply of transducers: 24 V d.c. /30mA							5
Supply:							
85 ... 253 V a.c./ d.c.							1
20 ... 40 V a.c./ d.c.							2
Version:							
standard							00
custom-made ²⁾							XX
Language:							
polish							P
english							E
other ²⁾							X
Acceptance tests:							
without extra quality requirements							0
with an extra quality inspection certificate							1
acc. to customer's request 2)							X

- 1) Only, when a relay or voltage 0/5 V is also selected on the output 1.
- 2) Only after agreeing with the manufacturer.

Ordering Example:

The code: **RE72 – 1.2.2.1.00.E.7** means:

RE72 - temperature controller of RE72 type

1 – output 1: relay

2 – output 2: voltage 0/ 5 V

2 – option with binary output

1 – supply: 85...253 V a.c./d.c.

00 – standard version

E – documentation and descriptions in English version

1 – with an extra quality inspection certificate.

19. MAINTENANCE AND GUARANTEE

The RE72 controller does not require any periodical maintenance.
In case of some incorrect operations:

After the dispatch date and in the period stated in the guarantee card:

One should return the instrument to the Manufacturer's Quality Inspection Dept. If the instrument has been used in compliance with the instructions, we guarantee to repair it free of charge.

The disassembling of the housing causes the cancellation of the granted guarantee.

After the guarantee period:

One should turn over the instrument to repair it in a certified service workshop.

Our policy is one of continuous improvement and we reserve the right to make changes in design and specifications of any products as engineering advances or necessity requires and revise the above specifications without notice.



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RE72-091